Wescon Industries Inc.
601 Century Plaza Dr, Houston, TX 77073
www.wesconusa.com

# DATASHEET

**PART NUMBER**

# W415006T

## HSS #40 Countersink Cutter, 100° 3/8" Body

**WEBSITE**

https://www.wesconusa.com/products/W415006T




* The image represents the general look of the series. Actual product may vary based on options selected.

Wescon High Speed Steel Aircraft Countersink Cutter with 100 angle. Designed for precision aerospace applications, this cutter features an integrated pilot for accurate alignment, superior durability, and a clean finish on varied materials.

## SPECIFICATIONS

| | |
|---|---|
| **Angle** | 100° Angle |
| **Flute** | 3 Flutes |
| **Material** | High Speed Steel |
| **Pilot Size** | #40 (0.098") |
| **Thread Size** | 1/4-28 |
| **Body Diameter** | 3/8" (0.375") |
| **Country of Origin** | USA |


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## ADDITIONAL IMAGES AND DRAWINGS




Image 1


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Image 2


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Image 3


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Image 4


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Image 5

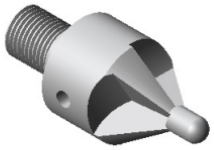

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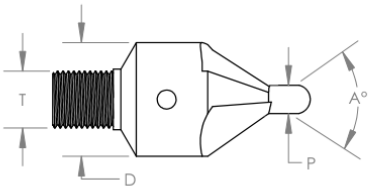



Image 6


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## W415 Series Cutter






| Imperial Standards | | |
|---|---|---|
| **D-Diameter** | **P-Pilot Size (Min - Max)** | **T-Thread** |
| 3/8" | #40 - 3/16" | 1/4-28 |
| 3/4" | #10 - 1/2" | 1/4-28 |
| 7/16" | #40 - 1/4" | 1/4-28 |
| 1/2" | #40 - 1/4" | 1/4-28 |
| 5/8" | #30 - 3/8" | 1/4-28 |
| 3/4" | #10 - 1/2" | 3/8-24 |
| 7/8" | #10 - 1/2" | 3/8-24 |
| 1" | #10 - 1/2" | 3/8-24 |
| 1-1/8" | #10 - 1/2" | 3/8-24 |
| 1-1/4" | #10 - 1/2" | 3/8-24 |
| 3/4" | #10 - 1/2" | 7/16-20 |
| 7/8" | #10 - 1/2" | 7/16-20 |
| 1" | #10 - 1/2" | 7/16-20 |
| 1-1/8" | #10 - 1/2" | 7/16-20 |
| 1-1/4" | #10 - 1/2" | 7/16-20 |
| Custom diameter and pilot size available see wesconusa.com | | |

| **A-Angle** |
|---|
| 78° |
| 82° |
| 90° |
| 100° |
| 110° |
| 120° |

| **No. Of Flutes** |
|---|
| 2 |
| 3 |
| 4 |

| Metric Standards | | |
|---|---|---|
| **D-Diameter** | **P-Pilot Size (Min - Max)** | **T-Thread** |
| 10 mm | 2.38 mm - 4.83 mm | M6x1 |
| 14 mm | 2.38 mm - 6.35 mm | M8x1 |
| 17 mm | 3.96 mm - 8.00 mm | M8x1 |
| 21 mm | 6.35 mm - 10.00 mm | M8x1 |
| Custom diameter and pilot size available see wesconusa.com | | |

| **Material** |
|---|
| HSS |
| Cobalt |
| PCD |
| Carbide |
| Carbide Tipped |

**Notes:**
- For ordering: Specify part number (or) if unavailable, generate part number by visiting: wesconusa.com
- Information needed to generate part number: Material, Cutting Angle, Body Diameter, Pilot Diameter, and Number of Flutes

| | | | |
|---|---|---|---|
| | | WESCON | Part Number **W415** |
| | Do not modify, copy, distribute, or reproduce this drawing without prior written authorization. | © 2025 Wescon Industries Inc.<br>601 Century Plaza Dr. Houston, TX 77073, US<br>www.wesconusa.com | Countersink Cutter with integrated Pilot |
| Revision 05 | All dimensions are in Inches | Information in this drawing is provided for reference only | |

Image 7


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