Wescon Industries Inc.
601 Century Plaza Dr, Houston, TX 77073
www.wesconusa.com

DATASHEET

PART NUMBER

WES1605-20

Wescon 1605 1/4-28 Threaded Drill Collet - Size #20 (0.1610in)

Threaded drill collets with 1/4-28 male thread and 120 degree seat for 1/4-28 threaded angle drills and pancake drill attachments. Hold round shank bits and cutters from #50 (0.070 in) to F (0.257 in). Custom sizes on request.

WEBSITE

https://www.wesconusa.com/products/WES1605-20



* The image represents the general look of the series. Actual product may vary based on options selected.

Threaded drill collets with 1/4-28 male thread and 120 degree seat for 1/4-28 threaded angle drills and pancake drill attachments. Hold round shank bits and cutters from #50 (0.070 in) to F (0.257 in). Custom sizes on request.

WES1605 threaded drill collets thread into a 1/4-28 threaded angle drill or pancake drill attachment and let it run standard round shank tools such as drill bits, reamers, countersink cutters and deburring cutters. The 120 degree seat matches the spindle of most aircraft angle drills, so the collet seats square and the tool runs true.

Fourteen stock sizes cover wire gauge, letter, fractional and decimal sizes from #50 (0.070 in) to F (0.257 in), including #40, #30, #20, #10, 3/16 in and 1/4 in. The 1/4 in collet, WES1605-2500, fits the many bits and cutters made with a 1/4 in shank. Pick the collet for the shank you run, thread it into the spindle, insert the shank and tighten the collet nut with a wrench. Custom sizes are available as an option on the product page. Made in USA.

SPECIFICATIONS

Mount Type	Male Thread
Chuck Type	Collet Chuck
Thread Size	1/4-28
Size	#20 (0.1610in)
Country of Origin	USA

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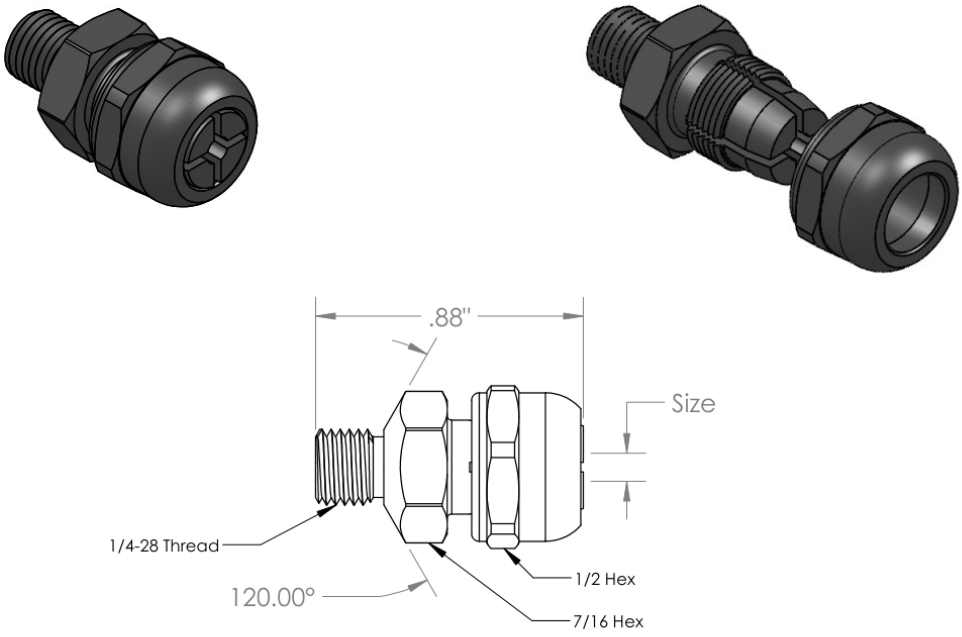
ADDITIONAL IMAGES AND DRAWINGS



Image 1

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WES1605 Series Drill Chuck Collet



Minimum Size: 0.0700in
Maximum Size: 0.2570in

Order as P/N WES1605-(SIZE)
See wesconusa.com for full list of available sizes and part numbers.
Custom size available upon request.

Used with 1/4-28 threaded angle drill motors

		WESCON	Part Number WES1605
	Do not modify, copy, distribute, or reproduce this drawing without prior written authorization.	© 2025 Wescon Industries Inc. 601 Century Plaza Dr. Houston, TX 77073, US www.wesconusa.com	Threaded Drill Chuck Collet
Revision 03	All dimensions are in Inches	Information in this drawing is provided for reference only	

Image 2

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