Wescon Industries Inc.
601 Century Plaza Dr, Houston, TX 77073
www.wesconusa.com

DATASHEET

PART NUMBER

WES1615-20

Wescon 1615 Short Quick Change Drill Collet - Size #20 (0.1610in)

Short quick change drill collets for the WES1760 short quick change chuck on 1/4-28 threaded angle drills and pancake drill attachments. Standard shank drill bits from #50 (0.070 in) to F (0.257 in). 8 stock sizes, custom sizes on request.

WEBSITE

https://www.wesconusa.com/products/WES1615-20



* The image represents the general look of the series. Actual product may vary based on options selected.

Short quick change drill collets for the WES1760 short quick change chuck on 1/4-28 threaded angle drills and pancake drill attachments. Standard shank drill bits from #50 (0.070 in) to F (0.257 in). 8 stock sizes, custom sizes on request.

WES1615 collets are the short quick change series. They fit the Wescon WES1760 short quick change chuck, which mounts on a 1/4-28 threaded angle drill or pancake drill attachment, for right angle drilling where a full length collet would not clear. Each collet takes a standard straight shank drill and drops into the chuck without tools.

Eight sizes from #50 (0.070 in) to F (0.257 in), including #40, #30, #20, #10, 3/16 in and 1/4 in. Keep one loaded per drill size and change bits in seconds. Custom sizes are available as an option on the product page. Made in USA.

SPECIFICATIONS

Mount Type	Quick Change
Chuck Type	Collet Chuck
Size	#20 (0.1610in)
Country of Origin	USA

Subject to change without notice
© Copyright Wescon Industries Inc

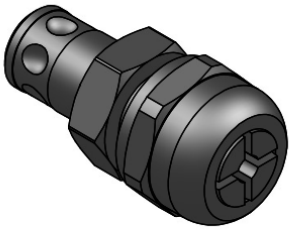
ADDITIONAL IMAGES AND DRAWINGS

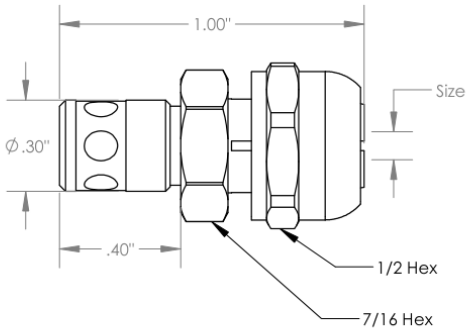


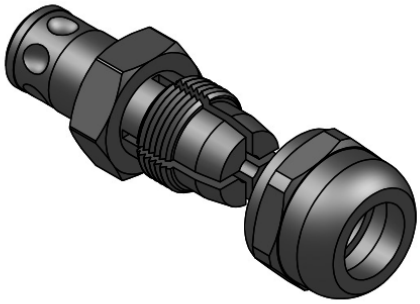
Image 1

Subject to change without notice
© Copyright Wescon Industries Inc

WES1615 Series Quick Change Collet Chuck

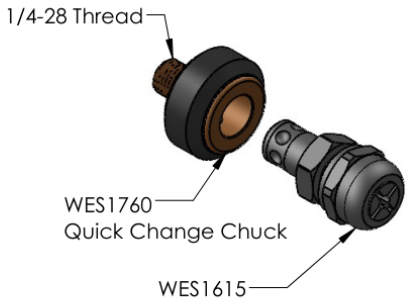






Minimum Size: 0.0700in
Maximum Size: 0.2570in

Order as P/N WES1615-(SIZE)
See wesconusa.com for full list of available sizes and part numbers.
Custom size available upon request.



Notes from our Engineering Team

- Adapts straight shank tools to be used in quick-change system.
- Use with the WES1760 to connect quick-change tooling to 1/4-28 threaded drill motors.

		WESCON	Part Number **WES1615**
	Do not modify, copy, distribute, or reproduce this drawing without prior written authorization.	© 2025 Wescon Industries Inc. 601 Century Plaza Dr. Houston, TX 77073, US www.wesconusa.com	Quick Change Collet Chuck
Revision 03	All dimensions are in Inches	Information in this drawing is provided for reference only	

Image 2

Subject to change without notice
© Copyright Wescon Industries Inc