

## DATASHEET

PART NUMBER

# WES396-ES-6-S2L

**Wescon 396 Microstop - M6x1 - 12 mm Cutter  
Capacity - 2-Leg**

SMALL CAPACITY / TIGHT SPACE / EXTENDED STROKE

WEBSITE

<https://www.wesconusa.com/products/WES396-ES-6-S2L>



\* The image represents the general look of the series. Actual product may vary based on options selected.

## SPECIFICATIONS

<b>Measurement Type</b>	Metric
<b>Bearing Rating</b>	10,000 rpm
<b>Bearing Type</b>	Dual Ball Bearings
<b>Heavy Duty Thrust Bearing</b>	No
<b>Incremental Adjustment</b>	0.0005 in
<b>Shaft Travel</b>	6 mm
<b>Cutter Thread</b>	M6x1
<b>Shaft</b>	Round
<b>Shaft Diameter</b>	1/4 in
<b>Cutter Capacity</b>	12 mm
<b>Skirt</b>	2-Leg
<b>Solid Stop</b>	Yes
<b>Material</b>	Steel
<b>Stroke Length</b>	0.236 in (6mm) Shaft Travel
<b>Country of Origin</b>	USA

**ADDITIONAL IMAGES AND DRAWINGS**

**WES396 Series Microstop**



**Part Number**  
**WES396-X-XX-XX-XX**

- Shaft Option
- Foot Style
- Skirt Option\*
- Cutter Thread
- Shaft Travel

Incremental Adjustment: 0.0005 in  
 Material: Carbon Steel Body With  
 Hardened Tool Steel Shaft

Bearing Rating: 10,000 rpm  
 Bearing Type: Dual Ball-Bearings  
 Dust Seal: Integrated Dust Seal  
 Heavy Duty Thrust Bearing: No  
 Solid Stop: Yes

Code	Shaft Travel
(Blank)	0.157in
ES	0.246in

Code	Cutter Thread
(Blank)	1/4-28
6	M6x1

Code	Foot Style
N	Nylon

Code	Shaft Option
(Blank)	1/4in Standard Round
TF	Tri Flat
QC	Quick Change
TS	1/4-28in Threaded Shank



\*For Skirt options see next page and website.



Part Number **WES396**

Do not modify, copy, distribute, or reproduce this drawing without prior written authorization.

© 2025 Wescon Industries Inc.  
 601 Century Plaza Dr. Houston, TX 77073, US  
 www.wesconusa.com

Wescon 396 Microstop

Revision 10 All dimensions are in Inches Information in this drawing is provided for reference only

Image 1

### Skirt Option



**S**  
Straight  
Cutter  $\phi 1/2"$  ( $\phi 12\text{mm}$ )



**I**  
Internal Thread\*  
Cutter  $\phi 7/16"$  ( $\phi 11\text{mm}$ )



**E**  
External Thread\*  
Cutter  $\phi 1/2"$  ( $\phi 12\text{mm}$ )



**S2L**  
2-Leg  
Cutter  $\phi 1/2"$  ( $\phi 12\text{mm}$ )



**SL**  
Slotted  
Cutter  $\phi 1/2"$  ( $\phi 12\text{mm}$ )



**SI**  
Slotted Internal Thread\*  
Cutter  $\phi 7/16"$  ( $\phi 11\text{mm}$ )



**SE**  
Slotted External Thread\*  
Cutter  $\phi 1/2"$  ( $\phi 12\text{mm}$ )



**S3L**  
3-Leg  
Cutter  $\phi 1/2"$  ( $\phi 12\text{mm}$ )



**WVS**  
Vacuum Straight  
Cutter  $\phi 1/2"$  ( $\phi 12\text{mm}$ )



**WVI**  
Vacuum Internal Thread\*  
Cutter  $\phi 7/16"$  ( $\phi 11\text{mm}$ )



**WVE**  
Vacuum External Thread\*  
Cutter  $\phi 1/2"$  ( $\phi 12\text{mm}$ )



**SCA**  
Straight Cutaway  
Cutter  $\phi 1/2"$  ( $\phi 12\text{mm}$ )



**SVS**  
Slotted Vacuum Straight  
Cutter  $\phi 1/2"$  ( $\phi 12\text{mm}$ )



**SVI**  
Slotted Vacuum Internal Thread\*  
Cutter  $\phi 7/16"$  ( $\phi 11\text{mm}$ )



**SVE**  
Slotted Vacuum External Thread\*  
Cutter  $\phi 1/2"$  ( $\phi 12\text{mm}$ )

\*Select foot style from table

Revision 10

Do not modify, copy, distribute, or reproduce this drawing without prior written authorization.

All dimensions are in Inches



© 2025 Wescon Industries Inc.  
601 Century Plaza Dr. Houston, TX 77073, US  
www.wesconusa.com

Information in this drawing is provided for reference only

Part Number

**WES396**

Wescon 396 Microstop

Image 2



Part Number	Material
39631-N	Nylon
39631-S	Steel
39631-P	Phenolic

Foot Style For External Thread



Part Number	Material
39620-N	Nylon
39620-S	Steel
39620-P	Phenolic

Foot Style For Internal Thread



Part Number

**WES396**

Do not modify, copy, distribute, or reproduce this drawing without prior written authorization.

© 2025 Wescon Industries Inc.  
601 Century Plaza Dr. Houston, TX 77073, US  
www.wesconusa.com

Wescon 396 Microstop

Revision 10

All dimensions are in Inches

Information in this drawing is provided for reference only

Image 3