Wescon Industries Inc.
601 Century Plaza Dr, Houston, TX 77073
www.wesconusa.com

# DATASHEET

PART NUMBER

# WES596-6-BVIS-QC

## Wescon 596 Microstop - M6x1 - 19 mm Cutter Capacity - Bell Vacuum Skirt Internal Steel Foot

HIGH SPEED HEAVY DUTY

WEBSITE

https://www.wesconusa.com/products/WES596-6-BVIS-QC




* The image represents the general look of the series. Actual product may vary based on options selected.

The Wescon 596 Series Microstop is the industry standard microstop countersink cage, the best choice for most work surfaces with straight-in access. Dual ball bearings rated to 10,000 rpm and a heavy duty thrust bearing carry the cutter load, an integrated dust seal keeps chips out of the mechanism, and a solid stop holds depth. Depth adjusts in 0.0005 in (0.013 mm) increments over 0.300 in (7.60 mm) of shaft travel on a 1/4 in shaft. Cutter threads are available in 1/4-28, M6x1 and M8x1. Choose from twelve skirt styles including straight, slotted, 2-leg, 3-leg, flanged, bell and internal or external thread, nylon, steel or phenolic feet, and round, tri-flat (TF), quick change (QC) or long threaded shank (TSL) shafts.

## SPECIFICATIONS

| | |
|---|---|
| **Measurement Type** | Metric |
| **Bearing Rating** | 10,000 rpm |
| **Bearing Type** | Dual Ball Bearings |
| **Heavy Duty Thrust Bearing** | Yes |
| **Incremental Adjustment** | 0.013 mm |
| **Shaft Travel** | 7.60 mm |
| **Dust Seal** | Integrated Dust Seal |
| **Cutter Thread** | M6x1 |
| **Shaft** | Quick Change |
| **Shaft Diameter** | 6.35 mm |
| **Cutter Capacity** | 19 mm |
| **Skirt** | Bell Vacuum Internal Thread |



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| | |
|---|---|
| **Skirt Description** | 30.2 mm OD 19 mm Cutter Capacity |
| **Foot** | Steel |
| **Solid Stop** | Yes |
| **Material** | Steel |
| **Vacuum Adapter** | Yes |
| **Country of Origin** | USA |


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## ADDITIONAL IMAGES AND DRAWINGS

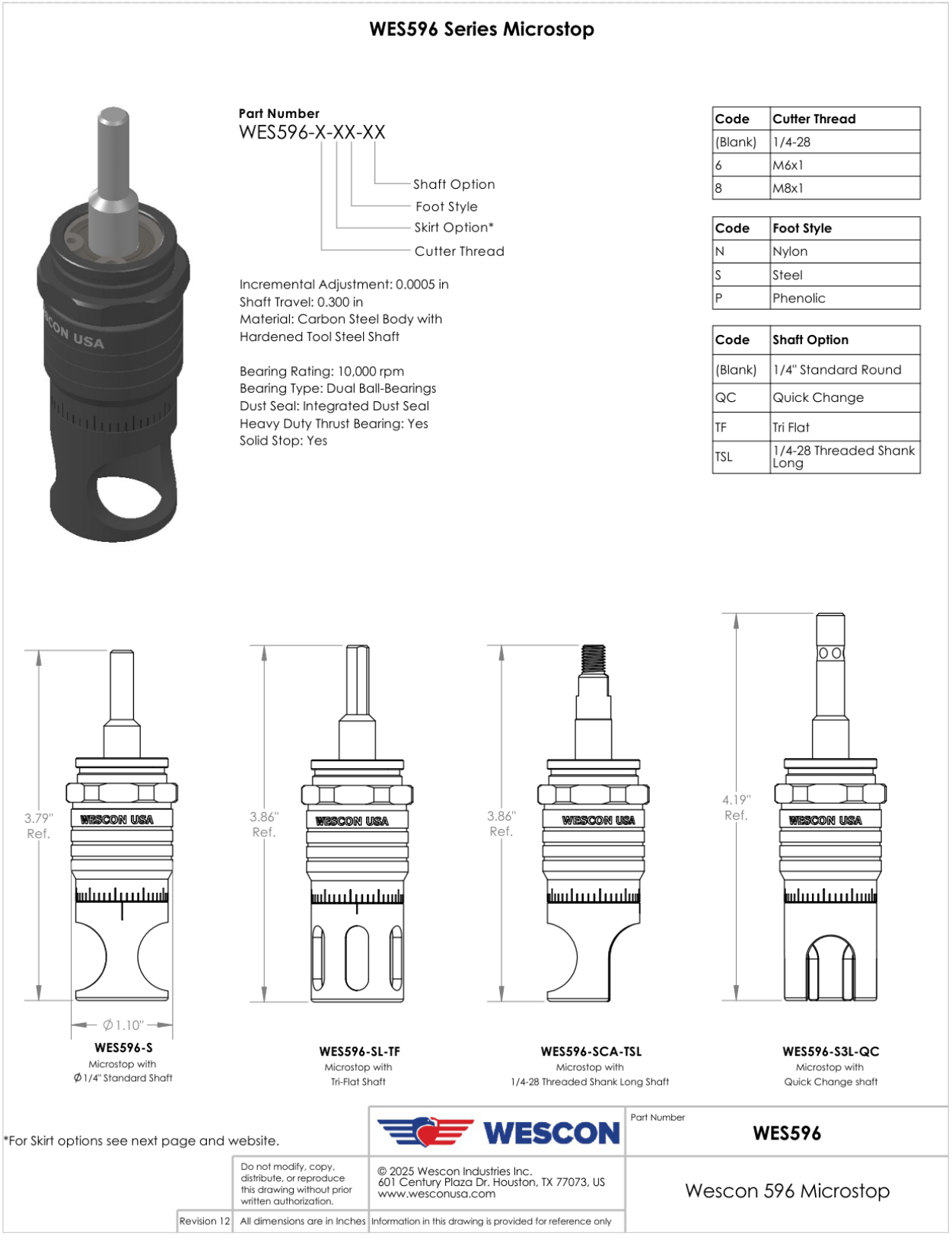
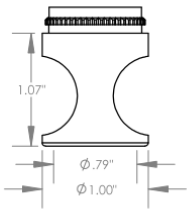


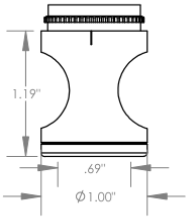

Image 1


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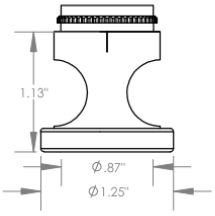
## Skirt Option



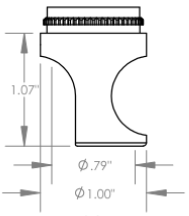

**S**
Straight
Cutter Ø3/4"(Ø19mm)



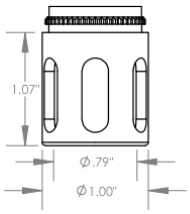

**I**
Internal Thread*
Cutter Ø5/8"(Ø15mm)



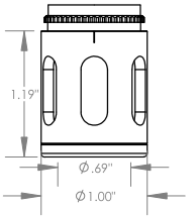

**E**
External Thread*
Cutter Ø3/4"(Ø19mm)



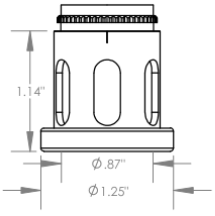

**SCA**
Straight Cutaway
Cutter Ø3/4"(Ø19mm)



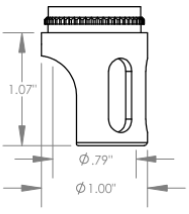

**SL**
Slotted
Cutter Ø3/4"(Ø19mm)



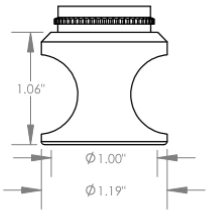

**SI**
Slotted Internal Thread*
Cutter Ø5/8"(Ø15mm)



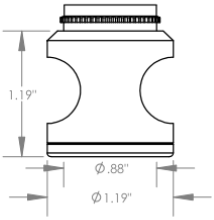

**SE**
Slotted External Thread*
Cutter Ø3/4"(Ø19mm)



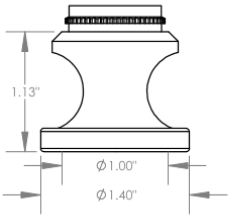

**SSCA**
Slotted Straight Cutaway
Cutter Ø3/4"(Ø19mm)



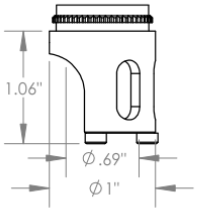

**B**
Bell
Cutter Ø7/8" (Ø22mm)



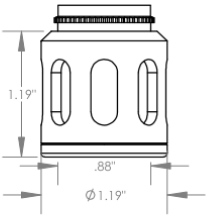

**BI**
Bell Internal Thread*
Cutter Ø3/4"(Ø19mm)



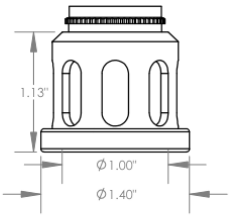

**BE**
Bell External Thread*
Cutter Ø7/8"(Ø22mm)



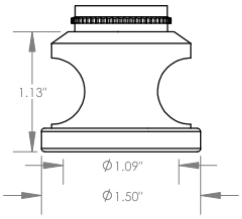

**SSCN**
Slotted Internal Thread Cutaway
with Nylon Foot
Cutter Ø5/8"(Ø15mm)



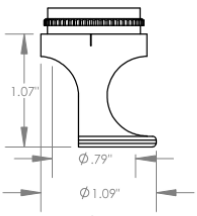

**SBI**
Slotted Bell Internal Thread*
Cutter Ø3/4"(Ø19mm)




**SBE**
Slotted Bell External Thread*
Cutter Ø7/8"(Ø22mm)




**BWE**
Bell Wide External Thread*
Cutter Ø1"(Ø25mm)




**FCA**
Flanged Cutaway
Cutter Ø3/4"(Ø19mm)

*Select foot style from table
Continued In Next Page.

WESCON

Part Number **WES596**

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Wescon 596 Microstop

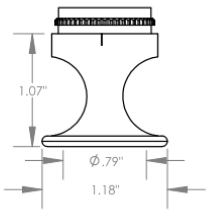
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Image 2

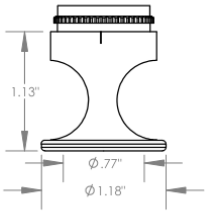


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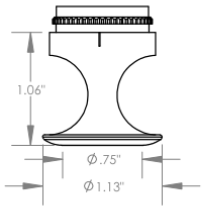
## Skirt Option (Continuation)



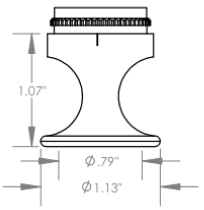

**F**
Flanged
Cutter Ø3/4"(Ø19mm)



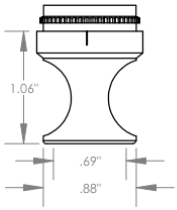

**FH**
Flanged High
Cutter Ø3/4" (Ø19mm)



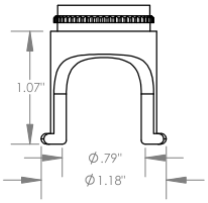

**SF**
Spherical Flanged
Cutter Ø3/4" (Ø19mm)



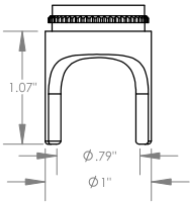

**F-1125**
Flanged 1.125 in OD
Cutter Ø3/4"(Ø19mm)



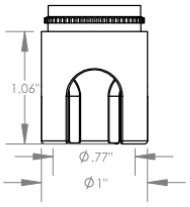

**S-875**
Straight 0.875 in OD
Cutter Ø5/8"(Ø15mm)



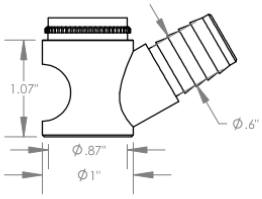

**F2L**
Flanged 2-Leg
Cutter Ø3/4"(Ø19mm)



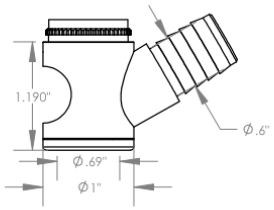

**S2L**
2-Leg
Cutter Ø3/4"(Ø19mm)



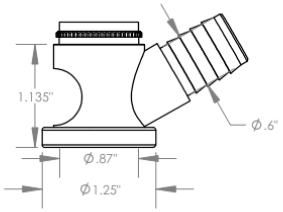

**S3L**
3-Leg
Cutter Ø3/4"(Ø19mm)



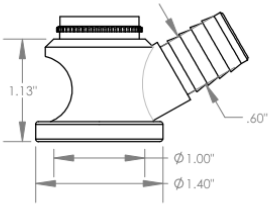

**WVS**
Vaccuum Straight
Cutter Ø3/4"(Ø19mm)



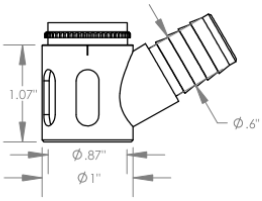

**WVI**
Vaccuum Internal Thread*
Cutter Ø5/8"(Ø15mm)



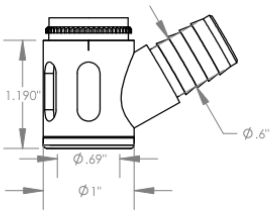

**WVE**
Vaccuum External Thread*
Cutter Ø3/4"(Ø19mm)



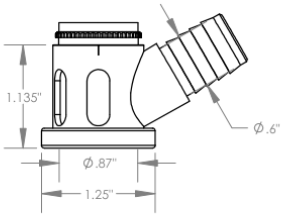

**WBVE**
Bell Vaccuum External Thread*
Cutter Ø3/4"(Ø19mm)



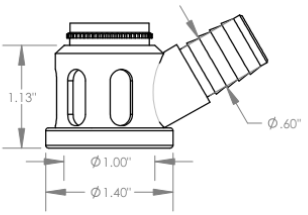

**SVS**
Slotted Vaccuum Straight
Cutter Ø3/4"(Ø19mm)




**SVI**
Slotted Vaccuum Internal Thread*
Cutter Ø5/8"(Ø15mm)




**SVE**
Slotted Vaccuum External Thread*
Cutter Ø3/4"(Ø19mm)




**SBVE**
Slotted Bell Vaccuum External Thread*
Cutter Ø3/4"(Ø19mm)

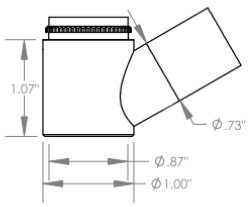
*Select foot style from table

| | | | |
|---|---|---|---|
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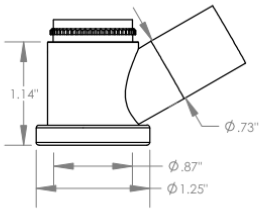
Image 3


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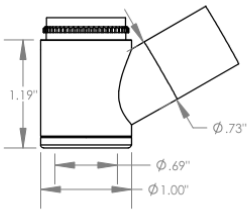
## Skirt Option



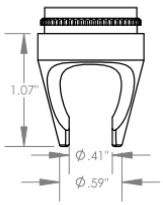

**VS**
Vaccuum Straight
Cutter Ø3/4"(Ø19mm)



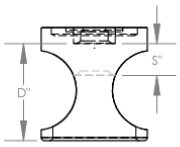

**VE**
Vaccuum External Thread*
Cutter Ø3/4"(Ø19mm)




**VI**
Vaccuum Internal Thread*
Cutter Ø5/8"(Ø15mm)

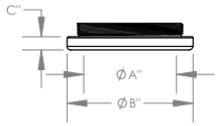



**C**
Close Quarters
Cutter Ø3/8"(Ø10mm)

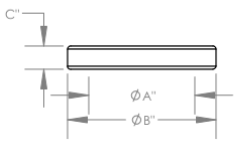



Skirt Inner Dimensions
For all Skirt Styles

| Distance From Shaft Face to Skirt Face | | Stroke Length |
|---|---|---|
| D (Minimum) | D (Maximum) | S |
| 0.750 (19.05mm) | 1.02 (25.90mm) | 0.30 (7.62mm) |




| Foot Style For | ØA (ID) | ØB (OD) | C | Nylon P/N | Steel P/N | Phenolic P/N |
|---|---|---|---|---|---|---|
| Internal Threaded Skirt | 0.69 | 1.00 | 0.13 | 59620-N | 59620-S | 59620-P |
| Bell Internal Threaded Skirt | 0.88 | 1.19 | 0.13 | 59640-N | 59640-S | 59640-P |




| Foot Style For | ØA (ID) | ØB (OD) | C | Nylon P/N | Steel P/N | Phenolic P/N |
|---|---|---|---|---|---|---|
| External Threaded Skirt | 0.87 | 1.25 | 0.22 | 59631-N | 59631-S | 59631-P |
| Bell External Threaded Skirt | 1.00 | 1.40 | 0.22 | 59641-N | 59641-S | 59641-P |
| Bell Wide External Threaded Skirt | 1.09 | 1.50 | 0.22 | 59651-N | 59651-S | 59651-P |

*Select foot style from table

WESCON

Part Number **WES596**

Wescon 596 Microstop

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Image 4



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