

DATASHEET

PART NUMBER

WES596-6-SSCN-QC

**Wescon 596 Microstop - M6x1 - 15.88 mm Cutter
Capacity - Slotted Straight Cutaway Nylon Foot**

HIGH SPEED HEAVY DUTY

WEBSITE

<https://www.wesconusa.com/products/WES596-6-SSCN-QC>



* The image represents the general look of the series. Actual product may vary based on options selected.

The Wescon 596 Series Microstop is the industry standard microstop countersink cage, the best choice for most work surfaces with straight-in access. Dual ball bearings rated to 10,000 rpm and a heavy duty thrust bearing carry the cutter load, an integrated dust seal keeps chips out of the mechanism, and a solid stop holds depth. Depth adjusts in 0.0005 in (0.013 mm) increments over 0.300 in (7.60 mm) of shaft travel on a 1/4 in shaft. Cutter threads are available in 1/4-28, M6x1 and M8x1. Choose from twelve skirt styles including straight, slotted, 2-leg, 3-leg, flanged, bell and internal or external thread, nylon, steel or phenolic feet, and round, tri-flat (TF), quick change (QC) or long threaded shank (TSL) shafts.

SPECIFICATIONS

Measurement Type	Metric
Bearing Rating	10,000 rpm
Bearing Type	Dual Ball Bearings
Heavy Duty Thrust Bearing	Yes
Incremental Adjustment	0.013 mm
Shaft Travel	7.60 mm
Dust Seal	Integrated Dust Seal
Cutter Thread	M6x1
Shaft	Quick Change
Shaft Diameter	6.35 mm
Cutter Capacity	15.88 mm
Skirt	Slotted Straight Cutaway Nylon Foot

Skirt Description	25.4 mm OD 17.53 mm ID 15.88 mm Cutter Capacity
Solid Stop	Yes
Material	Steel
Country of Origin	USA

ADDITIONAL IMAGES AND DRAWINGS

WES596 Series Microstop



Part Number
WES596-X-XX-XX

- Shaft Option
- Foot Style
- Skirt Option*
- Cutter Thread

Incremental Adjustment: 0.0005 in
Shaft Travel: 0.300 in
Material: Carbon Steel Body with
Hardened Tool Steel Shaft

Bearing Rating: 10,000 rpm
Bearing Type: Dual Ball-Bearings
Dust Seal: Integrated Dust Seal
Heavy Duty Thrust Bearing: Yes
Solid Stop: Yes

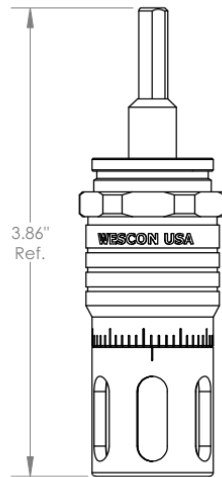
Code	Cutter Thread
(Blank)	1/4-28
6	M6x1
8	M8x1

Code	Foot Style
N	Nylon
S	Steel
P	Phenolic

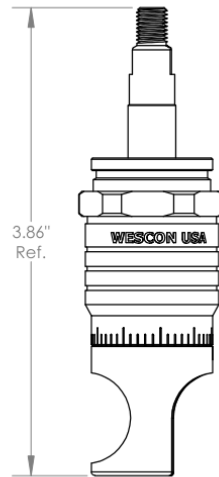
Code	Shaft Option
(Blank)	1/4" Standard Round
QC	Quick Change
TF	Tri Flat
TSL	1/4-28 Threaded Shank Long



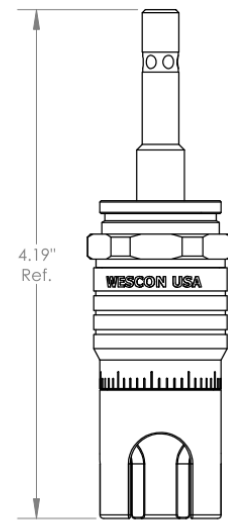
WES596-S
Microstop with
Ø 1/4" Standard Shaft



WES596-SL-TF
Microstop with
Tri-Flat Shaft



WES596-SCA-TSL
Microstop with
1/4-28 Threaded Shank Long Shaft



WES596-S3L-QC
Microstop with
Quick Change shaft

*For Skirt options see next page and website.



Part Number

WES596

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Wescon 596 Microstop

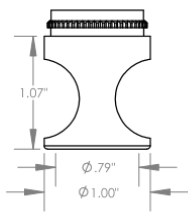
Revision 09

All dimensions are in Inches

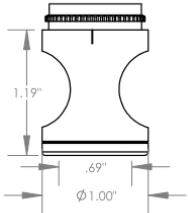
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Image 1

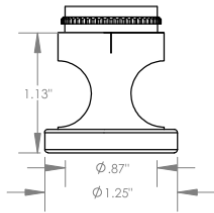
Skirt Option



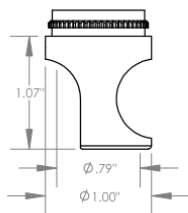
S
Straight
Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)



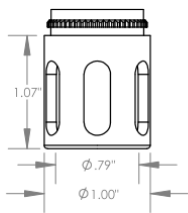
I
Internal Thread*
Cutter $\phi 5/8"$ ($\phi 15\text{mm}$)



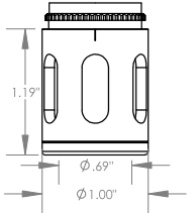
E
External Thread*
Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)



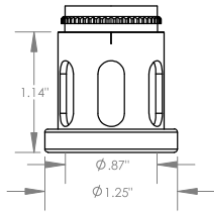
SCA
Straight Cutaway
Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)



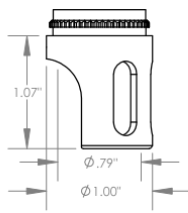
SL
Slotted
Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)



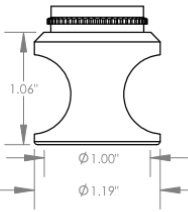
SI
Slotted Internal Thread*
Cutter $\phi 5/8"$ ($\phi 15\text{mm}$)



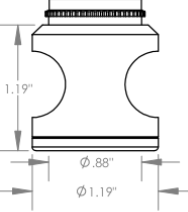
SE
Slotted External Thread*
Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)



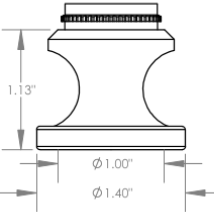
SSCA
Slotted Straight Cutaway
Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)



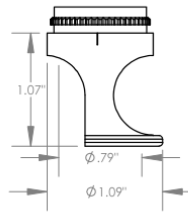
B
Bell
Cutter $\phi 7/8"$ ($\phi 22\text{mm}$)



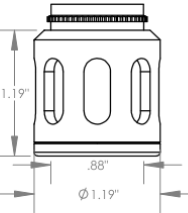
BI
Bell Internal Thread*
Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)



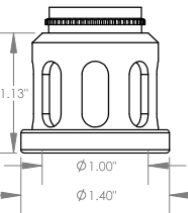
BE
Bell External Thread*
Cutter $\phi 7/8"$ ($\phi 22\text{mm}$)



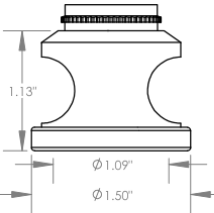
FCA
Flanged Cutaway
Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)



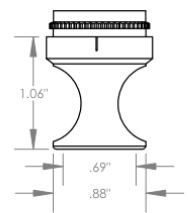
SBI
Slotted Bell Internal Thread*
Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)



SBE
Slotted Bell External Thread*
Cutter $\phi 7/8"$ ($\phi 22\text{mm}$)



BWE
Bell Wide External Thread*
Cutter $\phi 1"$ ($\phi 25\text{mm}$)



S-875
Straight 0.875 in OD
Cutter $\phi 5/8"$ ($\phi 15\text{mm}$)

*Select foot style from table
Continued In Next Page.

Revision 09

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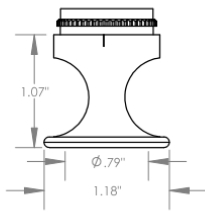
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Part Number

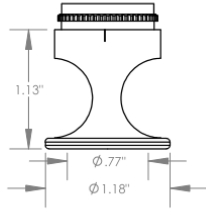
WES596

Wescon 596 Microstop

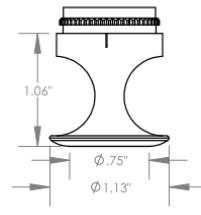
Skirt Option (Continuation)



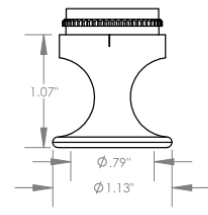
F
Flanged
Cutter $\Phi 3/4"$ ($\Phi 19\text{mm}$)



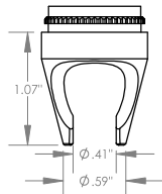
FH
Flanged High
Cutter $\Phi 3/4"$ ($\Phi 19\text{mm}$)



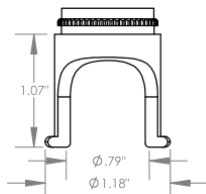
SF
Spherical Flanged
Cutter $\Phi 3/4"$ ($\Phi 19\text{mm}$)



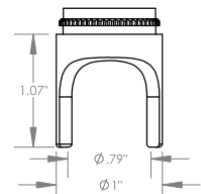
F-1125
Flanged 1.125 in OD
Cutter $\Phi 3/4"$ ($\Phi 19\text{mm}$)



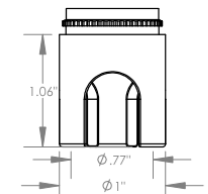
C
Close Quarters
Cutter $\Phi 3/8"$ ($\Phi 10\text{mm}$)



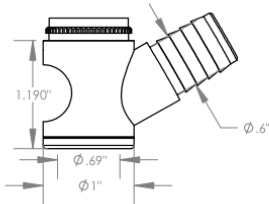
F2L
Flanged 2-Leg
Cutter $\Phi 3/4"$ ($\Phi 19\text{mm}$)



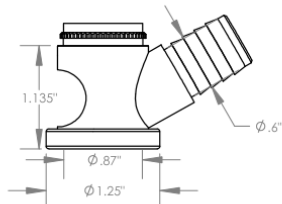
S2L
2-Leg
Cutter $\Phi 3/4"$ ($\Phi 19\text{mm}$)



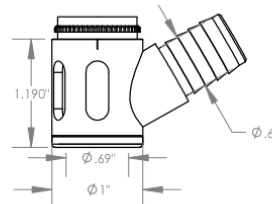
S3L
3-Leg
Cutter $\Phi 3/4"$ ($\Phi 19\text{mm}$)



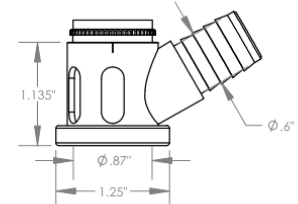
WVI
Vacuum Internal Thread*
Cutter $\Phi 5/8"$ ($\Phi 15\text{mm}$)



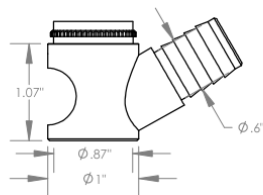
WVE
Vacuum External Thread*
Cutter $\Phi 3/4"$ ($\Phi 19\text{mm}$)



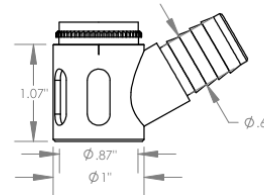
SVI
Slotted Vacuum Internal Thread*
Cutter $\Phi 5/8"$ ($\Phi 15\text{mm}$)



SVE
Slotted Vacuum External Thread*
Cutter $\Phi 3/4"$ ($\Phi 19\text{mm}$)



WVS
Vacuum Straight
Cutter $\Phi 3/4"$ ($\Phi 19\text{mm}$)



SVS
Slotted Vacuum Straight
Cutter $\Phi 3/4"$ ($\Phi 19\text{mm}$)

*Select foot style from table

Revision 09

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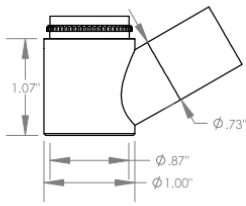
Part Number

WES596

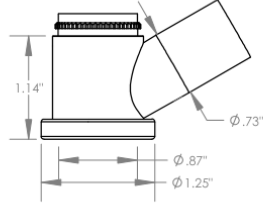
Wescon 596 Microstop

Image 3

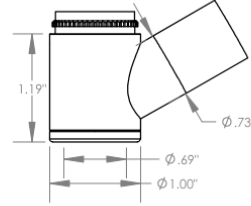
Skirt Option



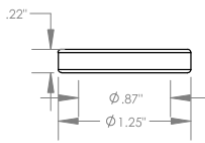
VS
Vacuum Straight
Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)



VE
Vacuum External Thread*
Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)

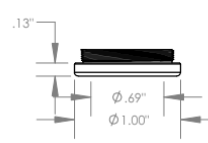


VI
Vacuum Internal Thread*
Cutter $\phi 5/8"$ ($\phi 15\text{mm}$)



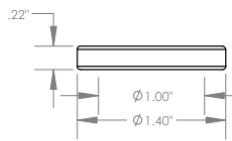
Part Number	Material
59631-N	Nylon
59631-S	Steel
59631-P	Phenolic

Foot Style For External Thread



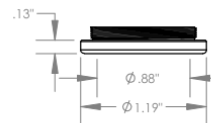
Part Number	Material
59620-N	Nylon
59620-S	Steel
59620-P	Phenolic

Foot Style For Internal Thread



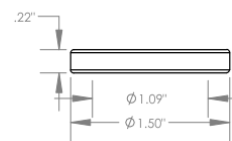
Part Number	Material
59641-N	Nylon
59641-S	Steel
59641-P	Phenolic

Foot Style For Bell External Thread



Part Number	Material
59640-N	Nylon
59640-S	Steel
59640-P	Phenolic

Foot Style For Bell Internal Thread



Part Number	Material
59651-N	Nylon
59651-S	Steel
59651-P	Phenolic

Foot Style For Bell Wide External Thread

*Select foot style from table

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Part Number

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Wescon 596 Microstop

Image 4