

DATASHEET

PART NUMBER

WES596-S-875

**Wescon 596 Microstop - 1/4-28 - 5/8" Cutter
Capacity - Straight 0.875 in OD**

HIGH SPEED HEAVY DUTY

WEBSITE

<https://www.wesconusa.com/products/WES596-S-875>



SPECIFICATIONS

| | |
|---------------------------|------------------------------------|
| Measurement Type | Imperial |
| Bearing Rating | 10,000 rpm |
| Bearing Type | Dual Ball Bearings |
| Heavy Duty Thrust Bearing | Yes |
| Incremental Adjustment | 0.0005 in |
| Shaft Travel | 0.300 in |
| Dust Seal | Integrated Dust Seal |
| Cutter Thread | 1/4-28 |
| Shaft | Round |
| Shaft Diameter | 1/4 in |
| Cutter Capacity | 5/8 in |
| Skirt | Straight 0.875 in OD |
| Skirt Description | 0.875 in OD 5/8 in Cutter Capacity |
| Solid Stop | Yes |
| Material | Steel |
| Country of Origin | USA |

ADDITIONAL IMAGES AND DRAWINGS

WES596 Series Microstop



Part Number
WES596-X-XX-XX

- Shaft Option
- Foot Style
- Skirt Option*
- Cutter Thread

| Code | Cutter Thread |
|---------|---------------|
| (Blank) | 1/4-28 |
| 6 | M6x1 |
| 8 | M8x1 |

| Code | Foot Style |
|------|------------|
| N | Nylon |
| S | Steel |
| P | Phenolic |

| Code | Shaft Option |
|---------|------------------------------|
| (Blank) | 1/4in Standard Round |
| QC | Quick Change |
| TF | Tri Flat |
| TSL | 1/4-28in Threaded Shank Long |

Incremental Adjustment: 0.0005 in
 Shaft Travel: 0.300 in
 Material: Carbon Steel Body with Hardened Tool Steel Shaft

Bearing Rating: 10,000 rpm
 Bearing Type: Dual Ball-Bearings
 Dust Seal: Integrated Dust Seal
 Heavy Duty Thrust Bearing: Yes
 Solid Stop: Yes



*For Skirt options see next page and website.

| | | |
|-------------|---|--|
| |  | Part Number WES596 |
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| Revision 09 | All dimensions are in Inches | Information in this drawing is provided for reference only |

Image 1

Skirt Option



S
Straight
Cutter $\phi 3/4\text{\"} (\phi 19\text{mm})$



I
Internal Thread*
Cutter $\phi 5/8\text{\"} (\phi 15\text{mm})$



E
External Thread*
Cutter $\phi 3/4\text{\"} (\phi 19\text{mm})$



SCA
Straight Cutaway
Cutter $\phi 3/4\text{\"} (\phi 19\text{mm})$



SL
Slotted
Cutter $\phi 3/4\text{\"} (\phi 19\text{mm})$



SI
Slotted Internal Thread*
Cutter $\phi 5/8\text{\"} (\phi 15\text{mm})$



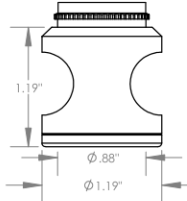
SE
Slotted External Thread*
Cutter $\phi 3/4\text{\"} (\phi 19\text{mm})$



SSCA
Slotted Straight Cutaway
Cutter $\phi 3/4\text{\"} (\phi 19\text{mm})$



B
Bell
Cutter $\phi 7/8\text{\"} (\phi 22\text{mm})$



BI
Bell Internal Thread*
Cutter $\phi 3/4\text{\"} (\phi 19\text{mm})$



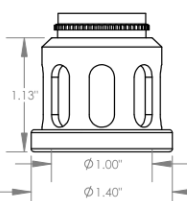
BE
Bell External Thread*
Cutter $\phi 7/8\text{\"} (\phi 22\text{mm})$



FCA
Flanged Cutaway
Cutter $\phi 3/4\text{\"} (\phi 19\text{mm})$



SBI
Slotted Bell Internal Thread*
Cutter $\phi 3/4\text{\"} (\phi 19\text{mm})$



SBE
Slotted Bell External Thread*
Cutter $\phi 7/8\text{\"} (\phi 22\text{mm})$



BWE
Bell Wide External Thread*
Cutter $\phi 1\text{\"} (\phi 25\text{mm})$



S-875
Straight 0.875 in OD
Cutter $\phi 5/8\text{\"} (\phi 15\text{mm})$



Part Number

WES596

*Select foot style from table
Continued In Next Page.

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Wescon 596 Microstop

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Image 2

Skirt Option (Continuation)



F
Flanged
Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)



FH
Flanged High
Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)



SF
Spherical Flanged
Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)



F-1125
Flanged 1.125 in OD
Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)



C
Close Quarters
Cutter $\phi 3/8"$ ($\phi 10\text{mm}$)



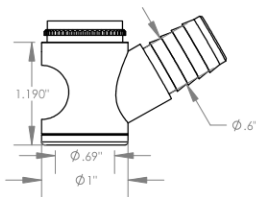
F2L
Flanged 2-Leg
Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)



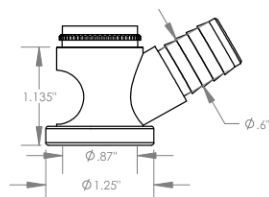
S2L
2-Leg
Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)



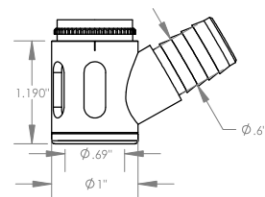
S3L
3-Leg
Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)



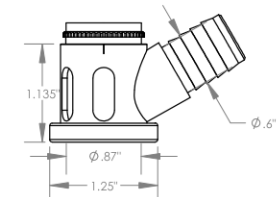
WVI
Vacuum Internal Thread*
Cutter $\phi 5/8"$ ($\phi 15\text{mm}$)



WVE
Vacuum External Thread*
Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)



SVI
Slotted Vacuum Internal Thread*
Cutter $\phi 5/8"$ ($\phi 15\text{mm}$)



SVE
Slotted Vacuum External Thread*
Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)



WVS
Vacuum Straight
Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)



SVS
Slotted Vacuum Straight
Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)

*Select foot style from table

Revision 09

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Image 3

Skirt Option



VS
Vacuum Straight
Cutter $\phi 3/4"$ ($\phi 19$ mm)



VE
Vacuum External Thread*
Cutter $\phi 3/4"$ ($\phi 19$ mm)



VI
Vacuum Internal Thread*
Cutter $\phi 5/8"$ ($\phi 15$ mm)



| Part Number | Material |
|-------------|----------|
| 59631-N | Nylon |
| 59631-S | Steel |
| 59631-P | Phenolic |

Foot Style For External Thread



| Part Number | Material |
|-------------|----------|
| 59620-N | Nylon |
| 59620-S | Steel |
| 59620-P | Phenolic |

Foot Style For Internal Thread



| Part Number | Material |
|-------------|----------|
| 59641-N | Nylon |
| 59641-S | Steel |
| 59641-P | Phenolic |

Foot Style For Bell External Thread



| Part Number | Material |
|-------------|----------|
| 59640-N | Nylon |
| 59640-S | Steel |
| 59640-P | Phenolic |

Foot Style For Bell Internal Thread



| Part Number | Material |
|-------------|----------|
| 59651-N | Nylon |
| 59651-S | Steel |
| 59651-P | Phenolic |

Foot Style For Bell Wide External Thread

*Select foot style from table

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Image 4