

## DATASHEET

### PART NUMBER

## WES597-6-SCA

### Wescon 597 Stainless Steel Microstop - M6x1 - 19 mm Cutter Capacity - Straight Cutaway

HIGH SPEED HEAVY DUTY STAINLESS STEEL

### WEBSITE

<https://www.wesconusa.com/products/WES597-6-SCA>



\* The image represents the general look of the series. Actual product may vary based on options selected.

## SPECIFICATIONS

|                           |                                  |
|---------------------------|----------------------------------|
| Measurement Type          | Metric                           |
| Bearing Rating            | 10,000 rpm                       |
| Bearing Type              | Dual Ball Bearings               |
| Heavy Duty Thrust Bearing | Yes                              |
| Incremental Adjustment    | 0.013 mm                         |
| Shaft Travel              | 7.60 mm                          |
| Dust Seal                 | Integrated Dust Seal             |
| Cutter Thread             | M6x1                             |
| Shaft                     | Round                            |
| Shaft Diameter            | 6.35 mm                          |
| Cutter Capacity           | 19 mm                            |
| Skirt                     | Straight Cutaway                 |
| Skirt Description         | 25.4 mm OD 19 mm Cutter Capacity |
| Solid Stop                | Yes                              |
| Material                  | Stainless Steel                  |
| Country of Origin         | USA                              |

## WES597 Series Microstop



**Part Number**  
WES597-X-XX-XX

- Shaft Option
- Foot Style
- Skirt Option\*
- Cutter Thread

Incremental Adjustment: 0.0005 in  
Shaft Travel: 0.300 in  
Material: Carbon Steel Body with  
Hardened Tool Steel Shaft

Bearing Rating: 10,000 rpm  
Bearing Type: Dual Ball-Bearings  
Dust Seal: Integrated Dust Seal  
Heavy Duty Thrust Bearing: Yes  
Solid Stop: Yes

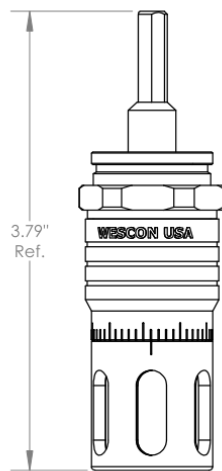
| Code    | Cutter Thread |
|---------|---------------|
| (Blank) | 1/4-28        |
| 6       | M6x1          |
| 8       | M8x1          |

| Code | Foot Style |
|------|------------|
| N    | Nylon      |
| S    | Steel      |
| P    | Phenolic   |

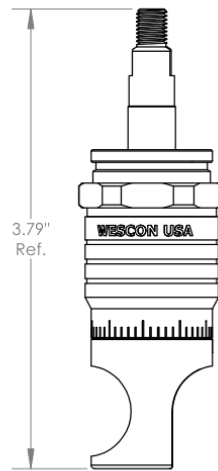
| Code    | Shaft Option               |
|---------|----------------------------|
| (Blank) | 1/4" Standard Round        |
| QC      | Quick Change               |
| TF      | Tri Flat                   |
| TSL     | 1/4-28 Threaded Shank Long |



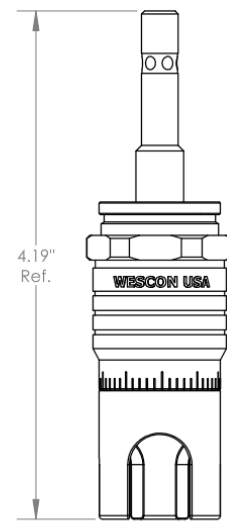
**WES597-S**  
Microstop with  
Ø 1/4" Standard Shaft



**WES597-SL-TF**  
Microstop with  
Tri-Flat Shaft



**WES597-SCA-TSL**  
Microstop with  
1/4-28 Threaded Shank Long Shaft



**WES597-S3L-QC**  
Microstop with  
Quick Change shaft

\*For Skirt options see next page and website.



Part Number

**WES597**

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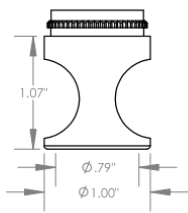
Revision 07

All dimensions are in Inches

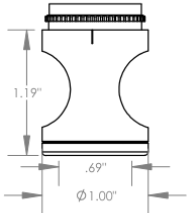
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Image 1

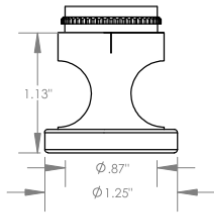
Skirt Option



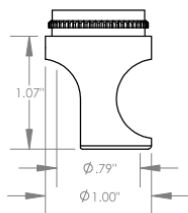
**S**  
Straight  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



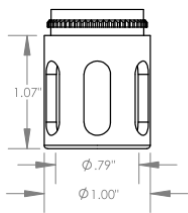
**I**  
Internal Thread\*  
Cutter  $\phi 5/8"$  ( $\phi 15\text{mm}$ )



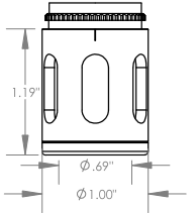
**E**  
External Thread\*  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



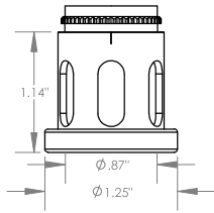
**SCA**  
Straight Cutaway  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



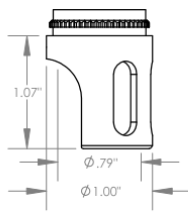
**SL**  
Slotted  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



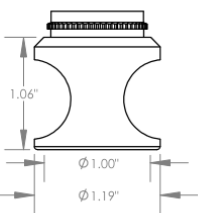
**SI**  
Slotted Internal Thread\*  
Cutter  $\phi 5/8"$  ( $\phi 15\text{mm}$ )



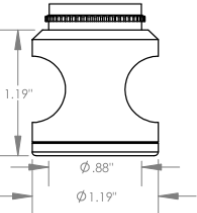
**SE**  
Slotted External Thread\*  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



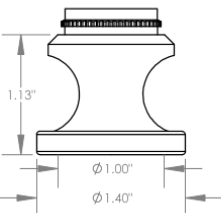
**SSCA**  
Slotted Straight Cutaway  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



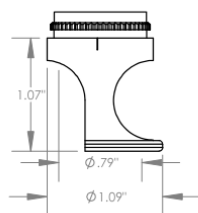
**B**  
Bell  
Cutter  $\phi 7/8"$  ( $\phi 22\text{mm}$ )



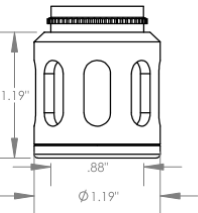
**BI**  
Bell Internal Thread\*  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



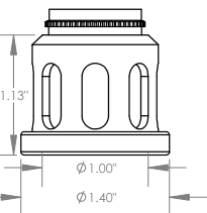
**BE**  
Bell External Thread\*  
Cutter  $\phi 7/8"$  ( $\phi 22\text{mm}$ )



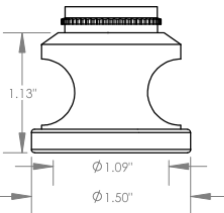
**FCA**  
Flanged Cutaway  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



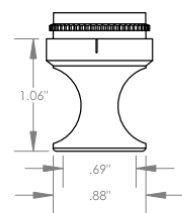
**SBI**  
Slotted Bell Internal Thread\*  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



**SBE**  
Slotted Bell External Thread\*  
Cutter  $\phi 7/8"$  ( $\phi 22\text{mm}$ )



**BWE**  
Bell Wide External Thread\*  
Cutter  $\phi 1"$  ( $\phi 25\text{mm}$ )



**S-875**  
Straight 0.875 in OD  
Cutter  $\phi 5/8"$  ( $\phi 15\text{mm}$ )



Part Number

**WES597**

\*Select foot style from table  
Continued In Next Page.

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Wescon 597 Microstop

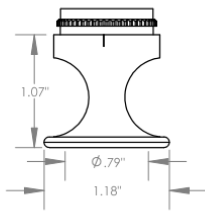
Revision 07

All dimensions are in Inches

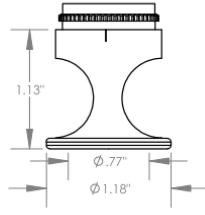
Information in this drawing is provided for reference only

Image 2

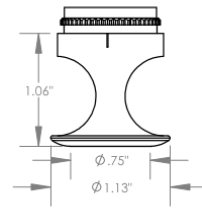
## Skirt Option (Continuation)



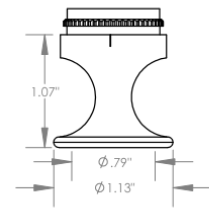
**F**  
Flanged  
Cutter  $\Phi 3/4"$  ( $\Phi 19\text{mm}$ )



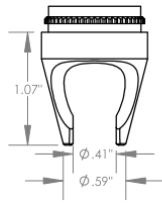
**FH**  
Flanged High  
Cutter  $\Phi 3/4"$  ( $\Phi 19\text{mm}$ )



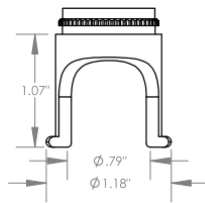
**SF**  
Spherical Flanged  
Cutter  $\Phi 3/4"$  ( $\Phi 19\text{mm}$ )



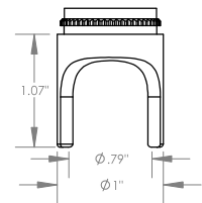
**F-1125**  
Flanged 1.125 in OD  
Cutter  $\Phi 3/4"$  ( $\Phi 19\text{mm}$ )



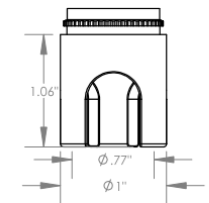
**C**  
Close Quarters  
Cutter  $\Phi 3/8"$  ( $\Phi 10\text{mm}$ )



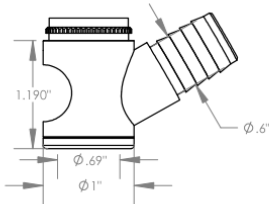
**F2L**  
Flanged 2-Leg  
Cutter  $\Phi 3/4"$  ( $\Phi 19\text{mm}$ )



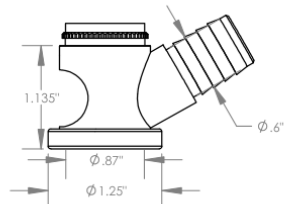
**S2L**  
2-Leg  
Cutter  $\Phi 3/4"$  ( $\Phi 19\text{mm}$ )



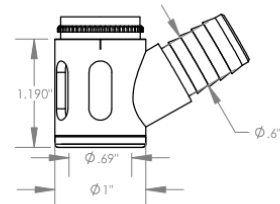
**S3L**  
3-Leg  
Cutter  $\Phi 3/4"$  ( $\Phi 19\text{mm}$ )



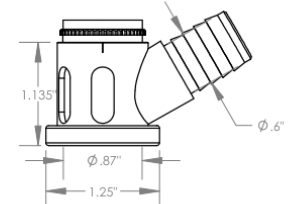
**WVI**  
Vacuum Internal Thread\*  
Cutter  $\Phi 5/8"$  ( $\Phi 15\text{mm}$ )



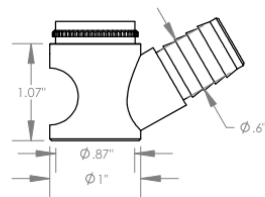
**WVE**  
Vacuum External Thread\*  
Cutter  $\Phi 3/4"$  ( $\Phi 19\text{mm}$ )



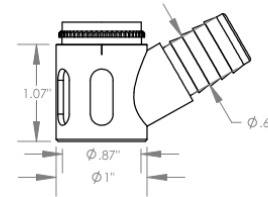
**SVI**  
Slotted Vacuum Internal Thread\*  
Cutter  $\Phi 5/8"$  ( $\Phi 15\text{mm}$ )



**SVE**  
Slotted Vacuum External Thread\*  
Cutter  $\Phi 3/4"$  ( $\Phi 19\text{mm}$ )



**WVS**  
Vacuum Straight  
Cutter  $\Phi 3/4"$  ( $\Phi 19\text{mm}$ )



**SVS**  
Slotted Vacuum Straight  
Cutter  $\Phi 3/4"$  ( $\Phi 19\text{mm}$ )

\*Select foot style from table

Revision 07

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All dimensions are in inches



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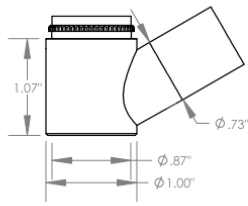
Part Number

**WES597**

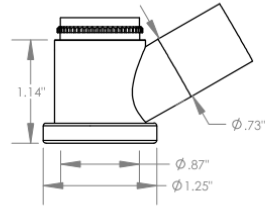
**Wescon 597 Microstop**

Image 3

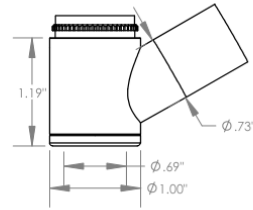
## Skirt Option



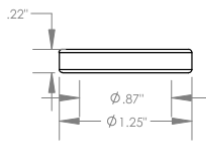
**VS**  
Vacuum Straight  
Cutter  $\frac{3}{4}$ " ( $\phi$  19mm)



**VE**  
Vacuum External Thread\*  
Cutter  $\frac{3}{4}$ " ( $\phi$  19mm)

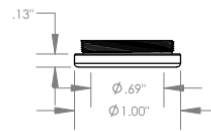


**VI**  
Vacuum Internal Thread\*  
Cutter  $\frac{5}{8}$ " ( $\phi$  15mm)



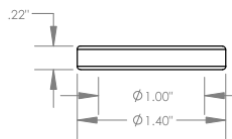
| Part Number | Material |
|-------------|----------|
| 59631-N     | Nylon    |
| 59631-S     | Steel    |
| 59631-P     | Phenolic |

**Foot Style For External Thread**



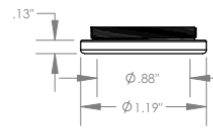
| Part Number | Material |
|-------------|----------|
| 59620-N     | Nylon    |
| 59620-S     | Steel    |
| 59620-P     | Phenolic |

**Foot Style For Internal Thread**



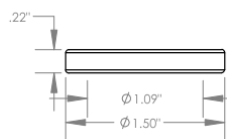
| Part Number | Material |
|-------------|----------|
| 59641-N     | Nylon    |
| 59641-S     | Steel    |
| 59641-P     | Phenolic |

**Foot Style For Bell External Thread**



| Part Number | Material |
|-------------|----------|
| 59640-N     | Nylon    |
| 59640-S     | Steel    |
| 59640-P     | Phenolic |

**Foot Style For Bell Internal Thread**



| Part Number | Material |
|-------------|----------|
| 59651-N     | Nylon    |
| 59651-S     | Steel    |
| 59651-P     | Phenolic |

**Foot Style For Bell Wide External Thread**

\*Select foot style from table

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**WES597**

**Wescon 597 Microstop**

Image 4