

DATASHEET

PART NUMBER

WES597-8-SSCN

**Wescon 597 Stainless Steel Microstop - M8x1 -
15.88 mm Cutter Capacity - Slotted Straight
Cutaway Nylon Foot**

HIGH SPEED HEAVY DUTY STAINLESS STEEL

WEBSITE

<https://www.wesconusa.com/products/WES597-8-SSCN>



* The image represents the general look of the series. Actual product may vary based on options selected.

The Wescon 597 Series Microstop is the stainless steel version of the 596, the industry standard high speed, heavy duty microstop countersink cage. Stainless steel construction makes it more durable and corrosion resistant than the standard alloy unit. Dual ball bearings rated to 10,000 rpm, a heavy duty thrust bearing, integrated dust seal and solid stop are unchanged, with 0.300 in (7.60 mm) of shaft travel and 0.0005 in (0.013 mm) incremental adjustment on a 1/4 in shaft. Cutter threads are 1/4-28, M6x1 or M8x1, with twelve skirt styles, nylon, steel or phenolic feet, and round, tri-flat (TF), quick change (QC) or long threaded shank (TSL) shafts.

SPECIFICATIONS

Measurement Type	Metric
Bearing Rating	10,000 rpm
Bearing Type	Dual Ball Bearings
Heavy Duty Thrust Bearing	Yes
Incremental Adjustment	0.013 mm
Shaft Travel	7.60 mm
Dust Seal	Integrated Dust Seal
Cutter Thread	M8x1
Shaft	Round
Shaft Diameter	6.35 mm
Cutter Capacity	15.88 mm
Skirt	Slotted Straight Cutaway Nylon Foot

Skirt Description	25.4 mm OD 17.53 mm ID 15.88 mm Cutter Capacity
Solid Stop	Yes
Material	Stainless Steel
Country of Origin	USA

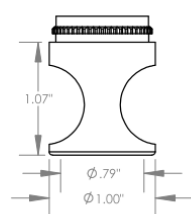
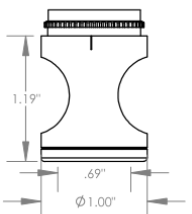
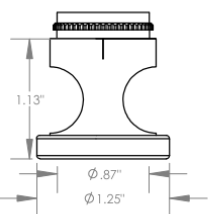
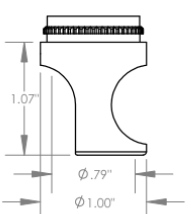
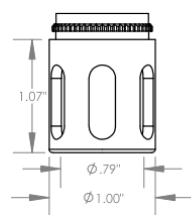
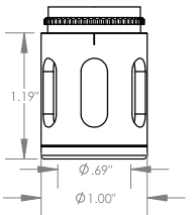
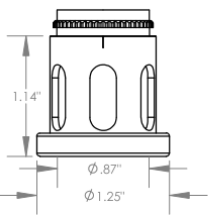
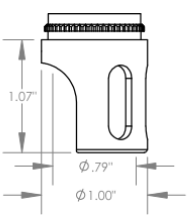
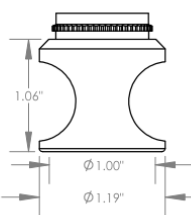
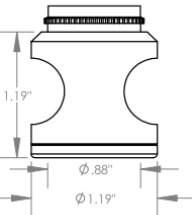
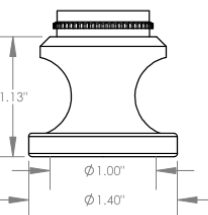
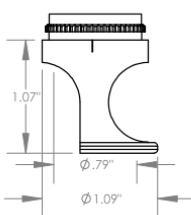
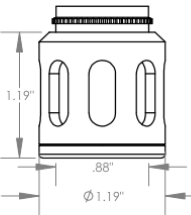
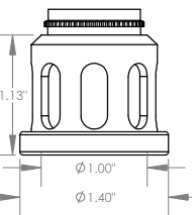
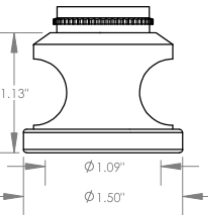
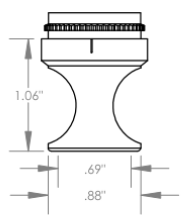
WES597-8-SSCN
September 09, 2026

Image 1



Information in this drawing is provided for reference only

Skirt Option

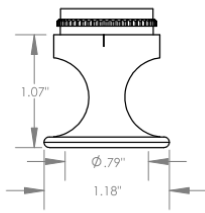
 S Straight Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)	 I Internal Thread* Cutter $\phi 5/8"$ ($\phi 15\text{mm}$)	 E External Thread* Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)	 SCA Straight Cutaway Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)
 SL Slotted Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)	 SI Slotted Internal Thread* Cutter $\phi 5/8"$ ($\phi 15\text{mm}$)	 SE Slotted External Thread* Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)	 SSCA Slotted Straight Cutaway Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)
 B Bell Cutter $\phi 7/8"$ ($\phi 22\text{mm}$)	 BI Bell Internal Thread* Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)	 BE Bell External Thread* Cutter $\phi 7/8"$ ($\phi 22\text{mm}$)	 FCA Flanged Cutaway Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)
 SBI Slotted Bell Internal Thread* Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)	 SBE Slotted Bell External Thread* Cutter $\phi 7/8"$ ($\phi 22\text{mm}$)	 BWE Bell Wide External Thread* Cutter $\phi 1"$ ($\phi 25\text{mm}$)	 S-875 Straight 0.875 in OD Cutter $\phi 5/8"$ ($\phi 15\text{mm}$)

*Select foot style from table
Continued In Next Page.

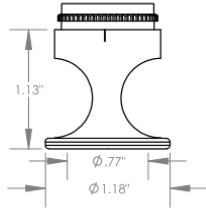
		 WESCON	Part Number	WES597
	Do not modify, copy, distribute, or reproduce this drawing without prior written authorization.	© 2025 Wescon Industries Inc. 601 Century Plaza Dr. Houston, TX 77073, US www.wesconusa.com	Wescon 597 Microstop	
Revision 07	All dimensions are in Inches	Information in this drawing is provided for reference only		

Image 2

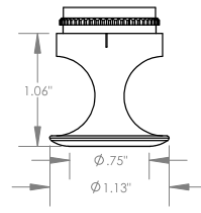
Skirt Option (Continuation)



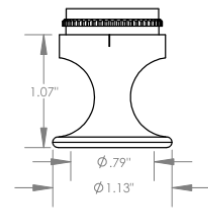
F
Flanged
Cutter $\Phi 3/4"$ ($\Phi 19\text{mm}$)



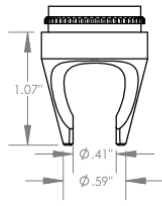
FH
Flanged High
Cutter $\Phi 3/4"$ ($\Phi 19\text{mm}$)



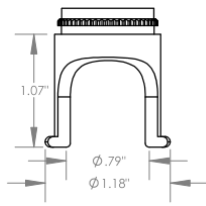
SF
Spherical Flanged
Cutter $\Phi 3/4"$ ($\Phi 19\text{mm}$)



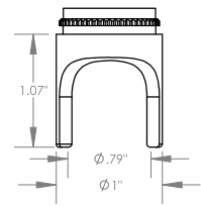
F-1125
Flanged 1.125 in OD
Cutter $\Phi 3/4"$ ($\Phi 19\text{mm}$)



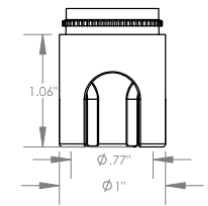
C
Close Quarters
Cutter $\Phi 3/8"$ ($\Phi 10\text{mm}$)



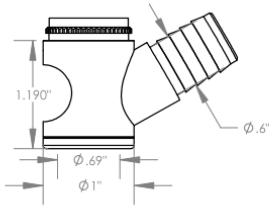
F2L
Flanged 2-Leg
Cutter $\Phi 3/4"$ ($\Phi 19\text{mm}$)



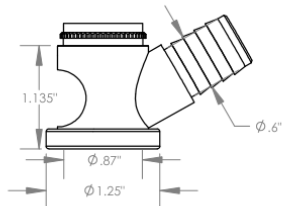
S2L
2-Leg
Cutter $\Phi 3/4"$ ($\Phi 19\text{mm}$)



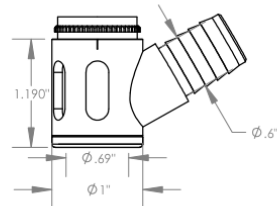
S3L
3-Leg
Cutter $\Phi 3/4"$ ($\Phi 19\text{mm}$)



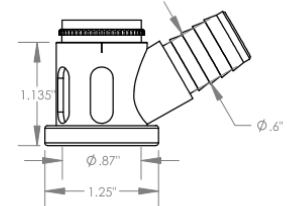
WVI
Vacuum Internal Thread*
Cutter $\Phi 5/8"$ ($\Phi 15\text{mm}$)



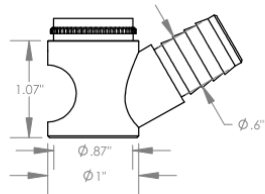
WVE
Vacuum External Thread*
Cutter $\Phi 3/4"$ ($\Phi 19\text{mm}$)



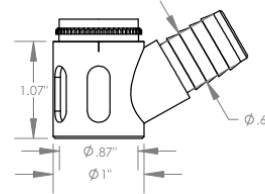
SVI
Slotted Vacuum Internal Thread*
Cutter $\Phi 5/8"$ ($\Phi 15\text{mm}$)



SVE
Slotted Vacuum External Thread*
Cutter $\Phi 3/4"$ ($\Phi 19\text{mm}$)



WVS
Vacuum Straight
Cutter $\Phi 3/4"$ ($\Phi 19\text{mm}$)



SVS
Slotted Vacuum Straight
Cutter $\Phi 3/4"$ ($\Phi 19\text{mm}$)

*Select foot style from table

Revision 07

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All dimensions are in inches



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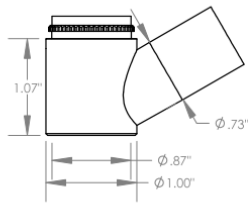
Part Number

WES597

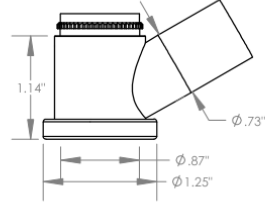
Wescon 597 Microstop

Image 3

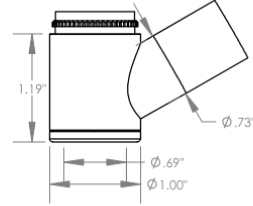
Skirt Option



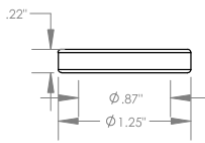
VS
Vacuum Straight
Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)



VE
Vacuum External Thread*
Cutter $\phi 3/4"$ ($\phi 19\text{mm}$)

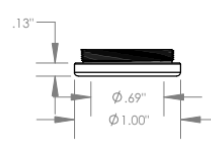


VI
Vacuum Internal Thread*
Cutter $\phi 5/8"$ ($\phi 15\text{mm}$)



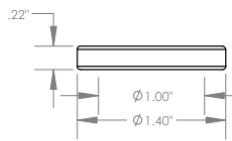
Part Number	Material
59631-N	Nylon
59631-S	Steel
59631-P	Phenolic

Foot Style For External Thread



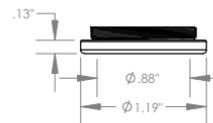
Part Number	Material
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59620-S	Steel
59620-P	Phenolic

Foot Style For Internal Thread



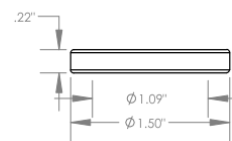
Part Number	Material
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59641-S	Steel
59641-P	Phenolic

Foot Style For Bell External Thread



Part Number	Material
59640-N	Nylon
59640-S	Steel
59640-P	Phenolic

Foot Style For Bell Internal Thread



Part Number	Material
59651-N	Nylon
59651-S	Steel
59651-P	Phenolic

Foot Style For Bell Wide External Thread

*Select foot style from table

Revision 07

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Part Number

WES597

Wescon 597 Microstop

Image 4