

## DATASHEET

PART NUMBER

### WES597-SVIS

**Wescon 597 Stainless Steel Microstop - 1/4-28  
- 5/8" Cutter Capacity - Slotted Vacuum  
Internal Thread Skirt - Steel Foot**

HIGH SPEED HEAVY DUTY STAINLESS STEEL

WEBSITE

<https://www.wesconusa.com/products/WES597-SVIS>



\* The image represents the general look of the series. Actual product may vary based on options selected.

## SPECIFICATIONS

Measurement Type	Imperial
Bearing Rating	10,000 rpm
Bearing Type	Dual Ball Bearings
Heavy Duty Thrust Bearing	Yes
Incremental Adjustment	0.0005 in
Shaft Travel	0.300 in
Dust Seal	Integrated Dust Seal
Cutter Thread	1/4-28
Shaft	Round
Shaft Diameter	1/4 in
Cutter Capacity	5/8 in
Skirt	Slotted Vacuum Internal Thread
Skirt Description	1 in OD 0.688 in ID 5/8 in Cutter Capacity
Foot	Steel
Solid Stop	Yes
Material	Stainless Steel
Vacuum Adapter	Yes

Country of Origin

USA

**ADDITIONAL IMAGES AND DRAWINGS**

**WES597 Series Microstop**



**Part Number**  
WES597-X-XX-XX

- └─ Shaft Option
- └─ Foot Style
- └─ Skirt Option\*
- └─ Cutter Thread

Code	Cutter Thread
(Blank)	1/4-28
6	M6x1
8	M8x1

Code	Foot Style
N	Nylon
S	Steel
P	Phenolic

Code	Shaft Option
(Blank)	1/4in Standard Round
QC	Quick Change
TF	Tri Flat
TSL	1/4-28in Threaded Shank Long

Incremental Adjustment: 0.0005 in  
 Shaft Travel: 0.300 in  
 Material: Stainless Steel

Bearing Rating: 10,000 rpm  
 Bearing Type: Dual Ball-Bearings  
 Dust Seal: Integrated Dust Seal  
 Heavy Duty Thrust Bearing: Yes  
 Solid Stop: Yes



(Shaft Option)

3.80in Ref.

(Skirt Option)

Ø 1.10in

<p>*For Skirt options see next page and website.</p>		<p>Part Number <b>WES597</b></p>
<p>Revision 04 All dimensions are in inches</p>	<p>Do not modify, copy, distribute, or reproduce this drawing without prior written authorization.</p> <p>© 2025 Wescon Industries Inc.                  601 Century Plaza Dr. Houston, TX 77073, US                  www.wesconusa.com</p>	<p>Wescon 597 Microstop</p>
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Image 1

### Skirt Option



Continued In Next Page.

Revision 04

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Part Number

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Wescon 597 Microstop

### Skirt Option (Continuation)



**F**  
Flanged  
Cutter  $\phi 3/4\text{''}$  ( $\phi 19\text{mm}$ )



**FH**  
Flanged High  
Cutter  $\phi 3/4\text{''}$  ( $\phi 19\text{mm}$ )



**SF**  
Spherical Flanged  
Cutter  $\phi 3/4\text{''}$  ( $\phi 19\text{mm}$ )



**F-1125**  
Flanged 1.125 in OD  
Cutter  $\phi 3/4\text{''}$  ( $\phi 19\text{mm}$ )



**C**  
Close Quarters  
Cutter  $\phi 3/8\text{''}$  ( $\phi 10\text{mm}$ )



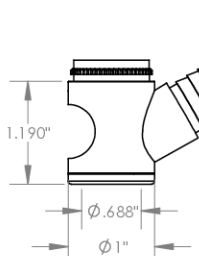
**F2L**  
Flanged 2-Leg  
Cutter  $\phi 3/4\text{''}$  ( $\phi 19\text{mm}$ )



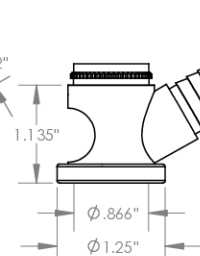
**S2L**  
2-Leg  
Cutter  $\phi 3/4\text{''}$  ( $\phi 19\text{mm}$ )



**S3L**  
3-Leg  
Cutter  $\phi 3/4\text{''}$  ( $\phi 19\text{mm}$ )



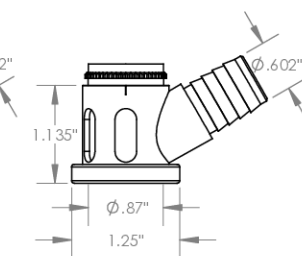
**WVI**  
Vacuum Internal Thread  
Cutter  $\phi 5/8\text{''}$  ( $\phi 15\text{mm}$ )



**WVE**  
Vacuum External Thread  
Cutter  $\phi 3/4\text{''}$  ( $\phi 19\text{mm}$ )



**SVI**  
Slotted Vacuum External Thread  
Cutter  $\phi 5/8\text{''}$  ( $\phi 15\text{mm}$ )



**SVE**  
Slotted Vacuum External Thread  
Cutter  $\phi 3/4\text{''}$  ( $\phi 19\text{mm}$ )



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Image 3

**Foot Style  
For External Thread**



Part Number	Material
59631-N	Nylon
59631-S	Steel
59631-P	Phenolic

**Foot Style  
For Internal Thread**



Part Number	Material
59620-N	Nylon
59620-S	Steel
59620-P	Phenolic

**Foot Style  
For Bell External Thread**



Part Number	Material
59641-N	Nylon
59641-S	Steel
59641-P	Phenolic

**Foot Style  
For Bell Internal Thread**



Part Number	Material
59640-N	Nylon
59640-S	Steel
59640-P	Phenolic

**Foot Style  
For Bell Wide External Thread**



Part Number	Material
59651-N	Nylon
59651-S	Steel
59651-P	Phenolic



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Image 4