Wescon Industries Inc.
601 Century Plaza Dr, Houston, TX 77073
www.wesconusa.com

# DATASHEET

**PART NUMBER**

# WES598-6-B

## Wescon 598 Microstop - M6x1 - 22 mm Cutter Capacity - Bell

10 DEGREE PIVOTING SHAFT (SWIVEL SHAFT) / HIGH SPEED HEAVY DUTY

**WEBSITE**

https://www.wesconusa.com/products/WES598-6-B




* The image represents the general look of the series. Actual product may vary based on options selected.

The Wescon 598 Series Microstop is a high speed, heavy duty microstop countersink cage with a 10 degree pivoting shaft that angles into hard-to-reach holes a straight shaft cannot reach. It shares the 596 spindle, dual ball bearings rated to 10,000 rpm, heavy duty thrust bearing, integrated dust seal and solid stop, with 0.300 in (7.60 mm) of shaft travel and 0.0005 in (0.013 mm) incremental adjustment on a 1/4 in shaft. Swivel shafts come in round, tri-flat (TF) and quick change (QC) styles with 1/4-28, M6x1 or M8x1 cutter threads, twelve skirt styles, and nylon, steel or phenolic feet.

## SPECIFICATIONS

| | |
|---|---|
| **Measurement Type** | Metric |
| **Bearing Rating** | 10,000 rpm |
| **Bearing Type** | Dual Ball Bearings |
| **Heavy Duty Thrust Bearing** | Yes |
| **Incremental Adjustment** | 0.013 mm |
| **Shaft Travel** | 7.60 mm |
| **Dust Seal** | Integrated Dust Seal |
| **Cutter Thread** | M6x1 |
| **Shaft** | Round - Pivoting / Swivel Shaft |
| **Shaft Diameter** | 6.35 mm |
| **Cutter Capacity** | 22 mm |
| **Skirt** | Bell |
| **Skirt Description** | 30 mm OD 22 mm Cutter Capacity |


Subject to change without notice
© Copyright Wescon Industries Inc

| | |
|---|---|
| **Solid Stop** | Yes |
| **Material** | Steel |
| **Country of Origin** | USA |


Subject to change without notice
© Copyright Wescon Industries Inc

## ADDITIONAL IMAGES AND DRAWINGS

### WES598 Series Microstop



**Part Number**
WES598-X-XX-XX

- Shaft Option
- Foot Style
- Skirt Option*
- Cutter Thread

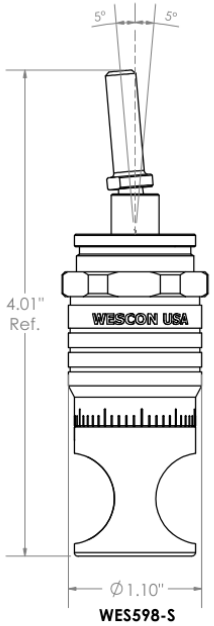
Incremental Adjustment: 0.0005 in
Shaft Travel: 0.300 in
Material: Carbon Steel Body with Hardened Tool Steel Shaft

Bearing Rating: 10,000 rpm
Bearing Type: Dual Ball-Bearings
Dust Seal: Integrated Dust Seal
Heavy Duty Thrust Bearing: Yes
Solid Stop: Yes

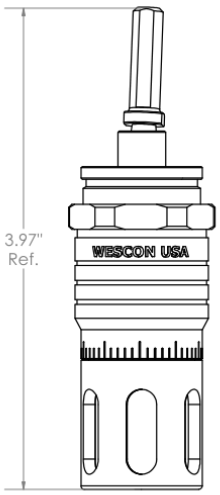
| Code | Cutter Thread |
|---|---|
| (Blank) | 1/4-28 |
| 6 | M6x1 |
| 8 | M8x1 |

| Code | Foot Style |
|---|---|
| N | Nylon |
| S | Steel |
| P | Phenolic |

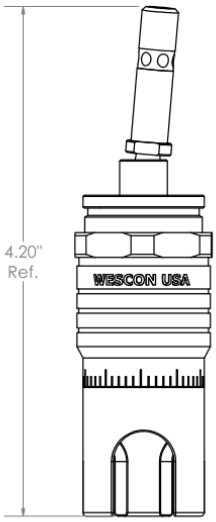
| Code | Shaft Option |
|---|---|
| (Blank) | Round Swivel Shaft |
| QC | Quick Change Swivel Shaft |
| TF | Tri Flat Swivel Shaft |




**WES598-S**
Microstop with
Round Swivel Shaft




**WES598-SL-TF**
Microstop with
Tri-Flat Swivel Shaft




**WES598-S3L-QC**
Microstop with
Quick Change Swivel Shaft

*For Skirt options see next page and website.

WESCON

Part Number **WES598**

Wescon 598 Microstop

Do not modify, copy, distribute, or reproduce this drawing without prior written authorization.

© 2025 Wescon Industries Inc.
601 Century Plaza Dr. Houston, TX 77073, US
www.wesconusa.com

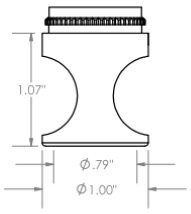
Revision 11 | All dimensions are in Inches | Information in this drawing is provided for reference only

Image 1

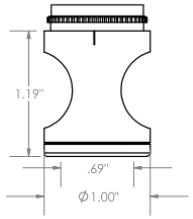


Subject to change without notice
© Copyright Wescon Industries Inc

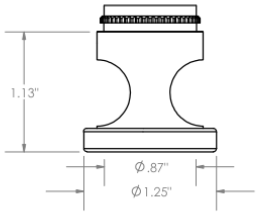
## Skirt Option



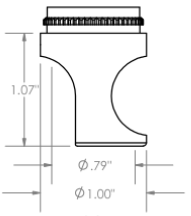

**S**
Straight
Cutter Ø3/4"(Ø19mm)



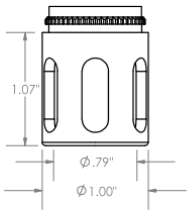

**I**
Internal Thread*
Cutter Ø5/8"(Ø15mm)



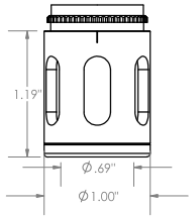

**E**
External Thread*
Cutter Ø3/4"(Ø19mm)



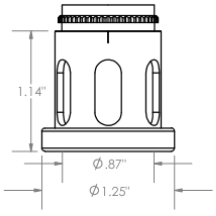

**SCA**
Straight Cutaway
Cutter Ø3/4"(Ø19mm)



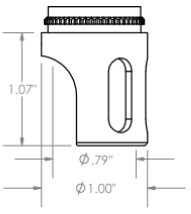

**SL**
Slotted
Cutter Ø3/4"(Ø19mm)



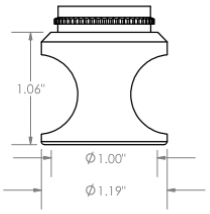

**SI**
Slotted Internal Thread*
Cutter Ø5/8"(Ø15mm)



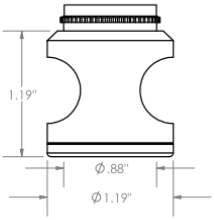

**SE**
Slotted External Thread*
Cutter Ø3/4"(Ø19mm)



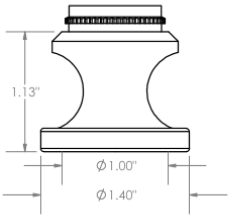

**SSCA**
Slotted Straight Cutaway
Cutter Ø3/4"(Ø19mm)



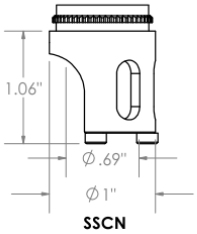

**B**
Bell
Cutter Ø7/8" (Ø22mm)



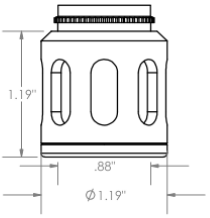

**BI**
Bell Internal Thread*
Cutter Ø3/4"(Ø19mm)



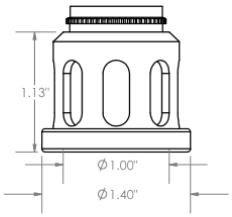

**BE**
Bell External Thread*
Cutter Ø7/8"(Ø22mm)



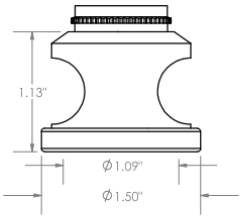

**SSCN**
Slotted Internal Thread Cutaway
with Nylon Foot
Cutter Ø5/8"(Ø15mm)



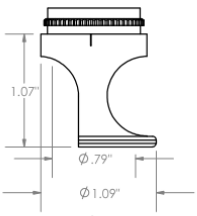

**SBI**
Slotted Bell Internal Thread*
Cutter Ø3/4"(Ø19mm)




**SBE**
Slotted Bell External Thread*
Cutter Ø7/8"(Ø22mm)




**BWE**
Bell Wide External Thread*
Cutter Ø1"(Ø25mm)




**FCA**
Flanged Cutaway
Cutter Ø3/4"(Ø19mm)

*Select foot style from table
Continued In Next Page.

WESCON

Part Number **WES598**

Do not modify, copy, distribute, or reproduce this drawing without prior written authorization.

© 2025 Wescon Industries Inc.
601 Century Plaza Dr. Houston, TX 77073, US
www.wesconusa.com

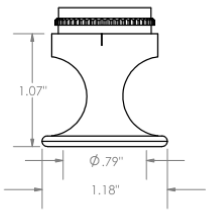
Wescon 598 Microstop

Revision 11 | All dimensions are in Inches | Information in this drawing is provided for reference only

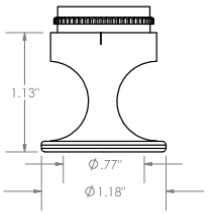
Image 2


Subject to change without notice
© Copyright Wescon Industries Inc

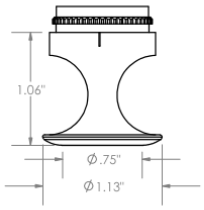
## Skirt Option (Continuation)



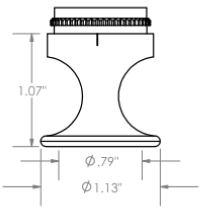

**F**
Flanged
Cutter Ø3/4"(Ø19mm)



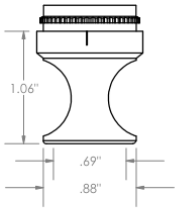

**FH**
Flanged High
Cutter Ø3/4" (Ø19mm)



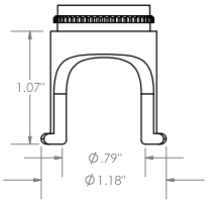

**SF**
Spherical Flanged
Cutter Ø3/4" (Ø19mm)



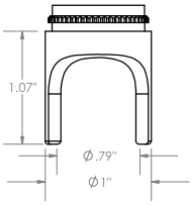

**F-1125**
Flanged 1.125 in OD
Cutter Ø3/4"(Ø19mm)



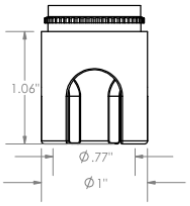

**S-875**
Straight 0.875 in OD
Cutter Ø5/8"(Ø15mm)



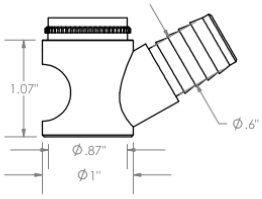

**F2L**
Flanged 2-Leg
Cutter Ø3/4"(Ø19mm)



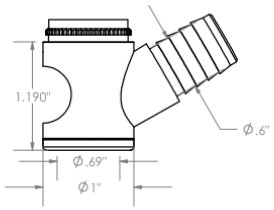

**S2L**
2-Leg
Cutter Ø3/4"(Ø19mm)



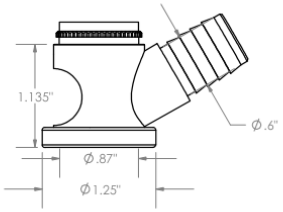

**S3L**
3-Leg
Cutter Ø3/4"(Ø19mm)



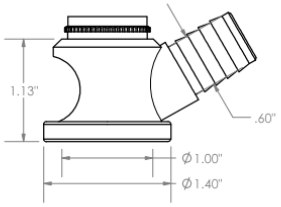

**WVS**
Vaccuum Straight
Cutter Ø3/4"(Ø19mm)



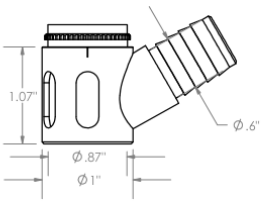

**WVI**
Vaccuum Internal Thread*
Cutter Ø5/8"(Ø15mm)



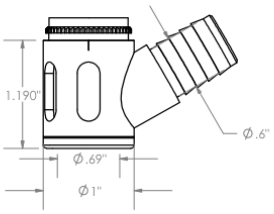

**WVE**
Vaccuum External Thread*
Cutter Ø3/4"(Ø19mm)



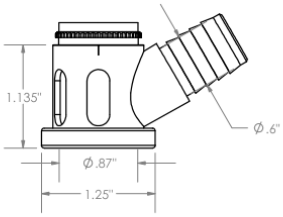

**WBVE**
Bell Vaccuum External Thread*
Cutter Ø3/4"(Ø19mm)



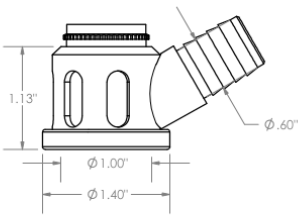

**SVS**
Slotted Vaccuum Straight
Cutter Ø3/4"(Ø19mm)




**SVI**
Slotted Vaccuum Internal Thread*
Cutter Ø5/8"(Ø15mm)




**SVE**
Slotted Vaccuum External Thread*
Cutter Ø3/4"(Ø19mm)




**SBVE**
Slotted Bell Vaccuum External Thread*
Cutter Ø3/4"(Ø19mm)

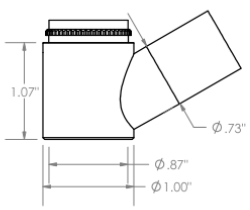
*Select foot style from table

| | | | |
|---|---|---|---|
| | | WESCON | Part Number: WES598 |
| | Do not modify, copy, distribute, or reproduce this drawing without prior written authorization. | © 2025 Wescon Industries Inc. 601 Century Plaza Dr. Houston, TX 77073, US www.wesconusa.com | Wescon 598 Microstop |
| Revision 11 | All dimensions are in Inches | Information in this drawing is provided for reference only | |

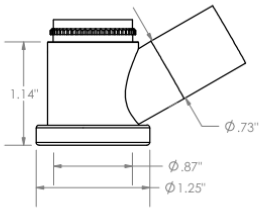
Image 3


Subject to change without notice
© Copyright Wescon Industries Inc

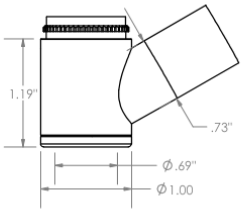
## Skirt Option



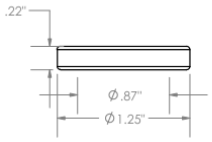

**VS**
Vaccuum Straight
Cutter Ø3/4"(Ø19mm)




**VE**
Vaccuum External Thread*
Cutter Ø3/4"(Ø19mm)

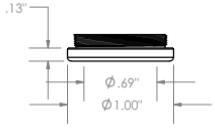



**VI**
Vaccuum Internal Thread*
Cutter Ø5/8"(Ø15mm)



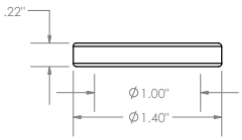

| Part Number | Material |
|---|---|
| 59631-N | Nylon |
| 59631-S | Steel |
| 59631-P | Phenolic |

**Foot Style For External Thread**



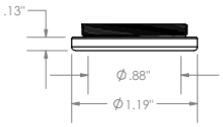

| Part Number | Material |
|---|---|
| 59620-N | Nylon |
| 59620-S | Steel |
| 59620-P | Phenolic |

**Foot Style For Internal Thread**



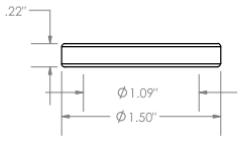

| Part Number | Material |
|---|---|
| 59641-N | Nylon |
| 59641-S | Steel |
| 59641-P | Phenolic |

**Foot Style For Bell External Thread**




| Part Number | Material |
|---|---|
| 59640-N | Nylon |
| 59640-S | Steel |
| 59640-P | Phenolic |

**Foot Style For Bell Internal Thread**




| Part Number | Material |
|---|---|
| 59651-N | Nylon |
| 59651-S | Steel |
| 59651-P | Phenolic |

**Foot Style For Bell Wide External Thread**

*Select foot style from table

WESCON

Part Number **WES598**

Do not modify, copy, distribute, or reproduce this drawing without prior written authorization.

© 2025 Wescon Industries Inc.
601 Century Plaza Dr. Houston, TX 77073, US
www.wesconusa.com

Wescon 598 Microstop

Revision 09 | All dimensions are in Inches | Information in this drawing is provided for reference only

Image 4


Subject to change without notice
© Copyright Wescon Industries Inc