

## DATASHEET

PART NUMBER

**WES598-6-F-1125-TF**

**Wescon 598 Microstop - M6x1 - 19 mm Cutter  
Capacity - Flanged 1.125 in OD**

10 DEGREE PIVOTING SHAFT (SWIVEL SHAFT) / HIGH  
SPEED HEAVY DUTY

WEBSITE

<https://www.wesconusa.com/products/WES598-6-F-1125-TF>



\* The image represents the general look of the series. Actual product may vary based on options selected.

## SPECIFICATIONS

|                                  |                                    |
|----------------------------------|------------------------------------|
| <b>Measurement Type</b>          | Metric                             |
| <b>Bearing Rating</b>            | 10,000 rpm                         |
| <b>Bearing Type</b>              | Dual Ball Bearings                 |
| <b>Heavy Duty Thrust Bearing</b> | Yes                                |
| <b>Incremental Adjustment</b>    | 0.013 mm                           |
| <b>Shaft Travel</b>              | 7.60 mm                            |
| <b>Dust Seal</b>                 | Integrated Dust Seal               |
| <b>Cutter Thread</b>             | M6x1                               |
| <b>Shaft</b>                     | Tri-Flat - Pivoting / Swivel Shaft |
| <b>Shaft Diameter</b>            | 6.35 mm                            |
| <b>Cutter Capacity</b>           | 19 mm                              |
| <b>Skirt</b>                     | Flanged 1.125 in OD                |
| <b>Skirt Description</b>         | 28.58 mm OD 19 mm Cutter Capacity  |
| <b>Solid Stop</b>                | Yes                                |
| <b>Material</b>                  | Steel                              |
| <b>Country of Origin</b>         | USA                                |

**ADDITIONAL IMAGES AND DRAWINGS**

**WES598 Series Microstop**



**Part Number**  
WES598-X-XX-XX



Incremental Adjustment: 0.0005 in  
Shaft Travel: 0.300 in  
Material: Carbon Steel Body with  
Hardened Tool Steel Shaft

Bearing Rating: 10,000 rpm  
Bearing Type: Dual Ball-Bearings  
Dust Seal: Integrated Dust Seal  
Heavy Duty Thrust Bearing: Yes  
Solid Stop: Yes

| Code    | Cutter Thread |
|---------|---------------|
| (Blank) | 1/4-28        |
| 6       | M6x1          |
| 8       | M8x1          |

| Code | Foot Style |
|------|------------|
| N    | Nylon      |
| S    | Steel      |
| P    | Phenolic   |

| Code    | Shaft Option              |
|---------|---------------------------|
| (Blank) | Round Swivel Shaft        |
| QC      | Quick Change Swivel Shaft |
| TF      | Tri Flat Swivel Shaft     |



\*For Skirt options see next page and website.



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**Wescon 598 Microstop**

Revision 09 All dimensions are in Inches Information in this drawing is provided for reference only

Image 1

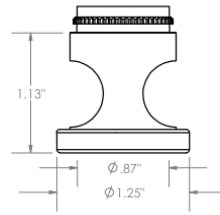
### Skirt Option



**S**  
Straight  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



**I**  
Internal Thread\*  
Cutter  $\phi 5/8"$  ( $\phi 15\text{mm}$ )



**E**  
External Thread\*  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



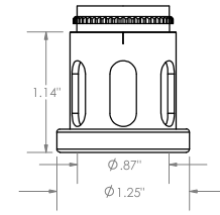
**SCA**  
Straight Cutaway  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



**SL**  
Slotted  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



**SI**  
Slotted Internal Thread\*  
Cutter  $\phi 5/8"$  ( $\phi 15\text{mm}$ )



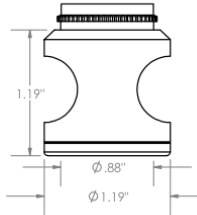
**SE**  
Slotted External Thread\*  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



**SSCA**  
Slotted Straight Cutaway  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



**B**  
Bell  
Cutter  $\phi 7/8"$  ( $\phi 22\text{mm}$ )



**BI**  
Bell Internal Thread\*  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



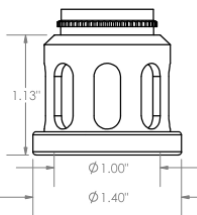
**BE**  
Bell External Thread\*  
Cutter  $\phi 7/8"$  ( $\phi 22\text{mm}$ )



**FCA**  
Flanged Cutaway  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



**SBI**  
Slotted Bell Internal Thread\*  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



**SBE**  
Slotted Bell External Thread\*  
Cutter  $\phi 7/8"$  ( $\phi 22\text{mm}$ )



**BWE**  
Bell Wide External Thread\*  
Cutter  $\phi 1"$  ( $\phi 25\text{mm}$ )



**S-875**  
Straight 0.875 in OD  
Cutter  $\phi 5/8"$  ( $\phi 15\text{mm}$ )

\*Select foot style from table  
Continued In Next Page.

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Image 2

### Skirt Option (Continuation)



**F**  
Flanged  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



**FH**  
Flanged High  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



**SF**  
Spherical Flanged  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



**F-1125**  
Flanged 1.125 in OD  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



**C**  
Close Quarters  
Cutter  $\phi 3/8"$  ( $\phi 10\text{mm}$ )



**F2L**  
Flanged 2-Leg  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



**S2L**  
2-Leg  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



**S3L**  
3-Leg  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



**WVI**  
Vacuum Internal Thread\*  
Cutter  $\phi 5/8"$  ( $\phi 15\text{mm}$ )



**WVE**  
Vacuum External Thread\*  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



**SVI**  
Slotted Vacuum Internal Thread\*  
Cutter  $\phi 5/8"$  ( $\phi 15\text{mm}$ )



**SVE**  
Slotted Vacuum External Thread\*  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



**WVS**  
Vacuum Straight  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



**SVS**  
Slotted Vacuum Straight  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )

\*Select foot style from table

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Image 3

### Skirt Option



**VS**  
Vacuum Straight  
Cutter  $\Phi 3/4"$  ( $\Phi 19\text{mm}$ )



**VE**  
Vacuum External Thread\*  
Cutter  $\Phi 3/4"$  ( $\Phi 19\text{mm}$ )



**VI**  
Vacuum Internal Thread\*  
Cutter  $\Phi 5/8"$  ( $\Phi 15\text{mm}$ )



**Foot Style For External Thread**

| Part Number | Material |
|-------------|----------|
| 59631-N     | Nylon    |
| 59631-S     | Steel    |
| 59631-P     | Phenolic |



**Foot Style For Internal Thread**

| Part Number | Material |
|-------------|----------|
| 59620-N     | Nylon    |
| 59620-S     | Steel    |
| 59620-P     | Phenolic |



**Foot Style For Bell External Thread**

| Part Number | Material |
|-------------|----------|
| 59641-N     | Nylon    |
| 59641-S     | Steel    |
| 59641-P     | Phenolic |



**Foot Style For Bell Internal Thread**

| Part Number | Material |
|-------------|----------|
| 59640-N     | Nylon    |
| 59640-S     | Steel    |
| 59640-P     | Phenolic |



**Foot Style For Bell Wide External Thread**

| Part Number | Material |
|-------------|----------|
| 59651-N     | Nylon    |
| 59651-S     | Steel    |
| 59651-P     | Phenolic |

\*Select foot style from table

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Image 4