

## DATASHEET

PART NUMBER

### WES598-6-VEN

**Wescon 598 Microstop - M6x1 - 19.05 mm**  
**Cutter Capacity - Vacuum External Thread**  
**Skirt - Nylon Foot**

10 DEGREE PIVOTING SHAFT (SWIVEL SHAFT) / HIGH  
 SPEED HEAVY DUTY

WEBSITE

<https://www.wesconusa.com/products/WES598-6-VEN>


\* The image represents the general look of the series. Actual product may vary based on options selected.

## SPECIFICATIONS

<b>Measurement Type</b>	Metric
<b>Bearing Rating</b>	10,000 rpm
<b>Bearing Type</b>	Dual Ball Bearings
<b>Heavy Duty Thrust Bearing</b>	Yes
<b>Incremental Adjustment</b>	0.013 mm
<b>Shaft Travel</b>	7.60 mm
<b>Dust Seal</b>	Integrated Dust Seal
<b>Cutter Thread</b>	M6x1
<b>Shaft</b>	Round - Pivoting / Swivel Shaft
<b>Shaft Diameter</b>	6.35 mm
<b>Cutter Capacity</b>	19.05 mm
<b>Skirt</b>	Vacuum External Thread
<b>Skirt Description</b>	31.75 mm OD 22.01 mm ID 19.05 mm Cutter Capacity
<b>Foot</b>	Nylon
<b>Solid Stop</b>	Yes
<b>Material</b>	Steel
<b>Vacuum Adapter</b>	Yes

Country of Origin

USA

**ADDITIONAL IMAGES AND DRAWINGS**

**WES598 Series Microstop**



**Part Number**  
WES 598-X-XX-XX

- Shaft Option
- Foot Style
- Skirt Option\*
- Cutter Thread

Code	Cutter Thread
(Blank)	1/4-28
6	M6x1
8	M8x1

Code	Foot Style
N	Nylon
S	Steel
P	Phenolic

Code	Shaft Option
(Blank)	Round Swivel Shaft
QC	Quick Change Swivel Shaft
TF	Tri Flat Swivel Shaft

Incremental Adjustment: 0.0005 in  
 Shaft Travel: 0.300 in  
 Material: Carbon Steel Body with Hardened Tool Steel Shaft

Bearing Rating: 10,000 rpm  
 Bearing Type: Dual Ball-Bearings  
 Dust Seal: Integrated Dust Seal  
 Heavy Duty Thrust Bearing: Yes  
 Solid Stop: Yes



5° 5°

3.96in Ref.

(Shaft Option)

(Skirt Option)

Ø 1.00in

**WESCON USA**

*For Skirt options see next page and website. Do not modify, copy, distribute, or reproduce this drawing without prior written authorization. © 2025 Wescon Industries Inc. 601 Century Plaza Dr. Houston, TX 77073, US www.wesconusa.com	Part Number <b>WES598</b>
	Wescon 598 Microstop

Revision 05 All dimensions are in inches Information in this drawing is provided for reference only

Image 1

### Skirt Option (Continuation)



**F**  
Flanged  
Cutter  $\phi 3/4''$  ( $\phi 19\text{mm}$ )



**FH**  
Flanged High  
Cutter  $\phi 3/4''$  ( $\phi 19\text{mm}$ )



**SF**  
Spherical Flanged  
Cutter  $\phi 3/4''$  ( $\phi 19\text{mm}$ )



**F-1125**  
Flanged 1.125 in OD  
Cutter  $\phi 3/4''$  ( $\phi 19\text{mm}$ )



**C**  
Close Quarters  
Cutter  $\phi 3/8''$  ( $\phi 10\text{mm}$ )



**F2L**  
Flanged 2-Leg  
Cutter  $\phi 3/4''$  ( $\phi 19\text{mm}$ )



**S2L**  
2-Leg  
Cutter  $\phi 3/4''$  ( $\phi 19\text{mm}$ )



**S3L**  
3-Leg  
Cutter  $\phi 3/4''$  ( $\phi 19\text{mm}$ )



**WVI**  
Vacuum Internal Thread  
Cutter  $\phi 5/8''$  ( $\phi 15\text{mm}$ )



**WVE**  
Vacuum External Thread  
Cutter  $\phi 3/4''$  ( $\phi 19\text{mm}$ )



**SVI**  
Slotted Vacuum External Thread  
Cutter  $\phi 5/8''$  ( $\phi 15\text{mm}$ )



**SVE**  
Slotted Vacuum External Thread  
Cutter  $\phi 3/4''$  ( $\phi 19\text{mm}$ )



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Image 2

### Skirt Option



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Revision 05

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Part Number

**WES598**

Wescon 598 Microstop

Image 3

**Foot Style  
For External Thread**



Part Number	Material
59631-N	Nylon
59631-S	Steel
59631-P	Phenolic

**Foot Style  
For Internal Thread**



Part Number	Material
59620-N	Nylon
59620-S	Steel
59620-P	Phenolic

**Foot Style  
For Bell External Thread**



Part Number	Material
59641-N	Nylon
59641-S	Steel
59641-P	Phenolic

**Foot Style  
For Bell Internal Thread**



Part Number	Material
59640-N	Nylon
59640-S	Steel
59640-P	Phenolic

**Foot Style  
For Bell Wide External Thread**



Part Number	Material
59651-N	Nylon
59651-S	Steel
59651-P	Phenolic



Part Number

**WES598**

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Wescon 598 Microstop

Revision 04

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Image 4