

## DATASHEET

PART NUMBER

### WES598-B-TF

#### Wescon 598 Microstop - 1/4-28 - 7/8" Cutter Capacity - Bell

10 DEGREE PIVOTING SHAFT (SWIVEL SHAFT) / HIGH SPEED HEAVY DUTY

WEBSITE

<https://www.wesconusa.com/products/WES598-B-TF>



\* The image represents the general look of the series. Actual product may vary based on options selected.

## SPECIFICATIONS

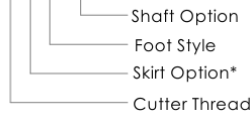
|                           |                                     |
|---------------------------|-------------------------------------|
| Measurement Type          | Imperial                            |
| Bearing Rating            | 10,000 rpm                          |
| Bearing Type              | Dual Ball Bearings                  |
| Heavy Duty Thrust Bearing | Yes                                 |
| Incremental Adjustment    | 0.0005 in                           |
| Shaft Travel              | 0.300 in                            |
| Dust Seal                 | Integrated Dust Seal                |
| Cutter Thread             | 1/4-28                              |
| Shaft                     | Tri-Flat - Pivoting / Swivel Shaft  |
| Shaft Diameter            | 1/4 in                              |
| Cutter Capacity           | 7/8 in                              |
| Skirt                     | Bell                                |
| Skirt Description         | 1-3/16 in OD 7/8 in Cutter Capacity |
| Solid Stop                | Yes                                 |
| Material                  | Steel                               |
| Country of Origin         | USA                                 |

## ADDITIONAL IMAGES AND DRAWINGS

### WES598 Series Microstop



**Part Number**  
WES598-X-XX-XX



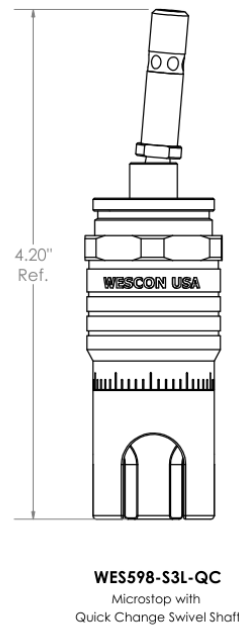
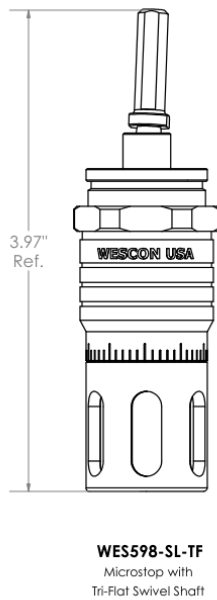
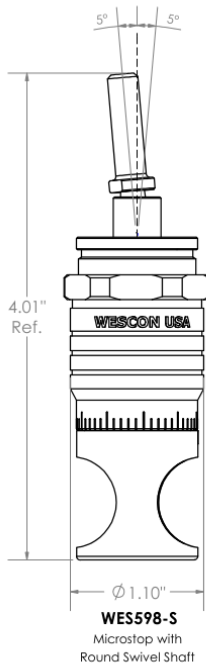
Incremental Adjustment: 0.0005 in  
Shaft Travel: 0.300 in  
Material: Carbon Steel Body with  
Hardened Tool Steel Shaft

Bearing Rating: 10,000 rpm  
Bearing Type: Dual Ball-Bearings  
Dust Seal: Integrated Dust Seal  
Heavy Duty Thrust Bearing: Yes  
Solid Stop: Yes

| Code    | Cutter Thread |
|---------|---------------|
| (Blank) | 1/4-28        |
| 6       | M6x1          |
| 8       | M8x1          |

| Code | Foot Style |
|------|------------|
| N    | Nylon      |
| S    | Steel      |
| P    | Phenolic   |

| Code    | Shaft Option              |
|---------|---------------------------|
| (Blank) | Round Swivel Shaft        |
| QC      | Quick Change Swivel Shaft |
| TF      | Tri Flat Swivel Shaft     |



\*For Skirt options see next page and website.



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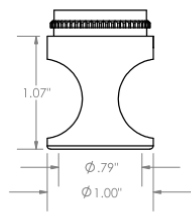
Revision 09

All dimensions are in Inches

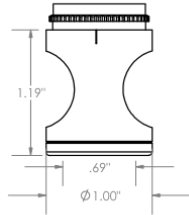
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Image 1

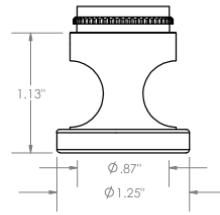
### Skirt Option



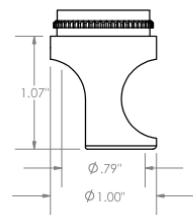
**S**  
Straight  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



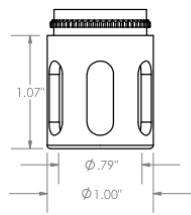
**I**  
Internal Thread\*  
Cutter  $\phi 5/8"$  ( $\phi 15\text{mm}$ )



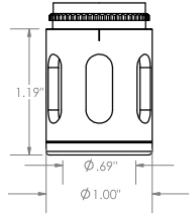
**E**  
External Thread\*  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



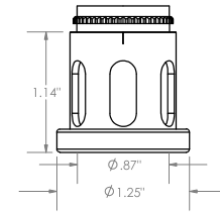
**SCA**  
Straight Cutaway  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



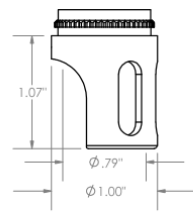
**SL**  
Slotted  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



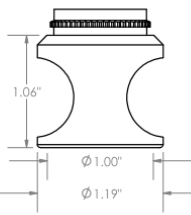
**SI**  
Slotted Internal Thread\*  
Cutter  $\phi 5/8"$  ( $\phi 15\text{mm}$ )



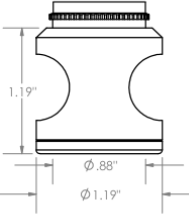
**SE**  
Slotted External Thread\*  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



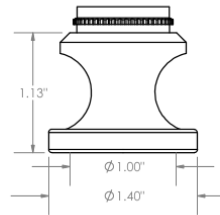
**SSCA**  
Slotted Straight Cutaway  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



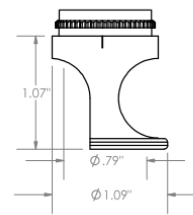
**B**  
Bell  
Cutter  $\phi 7/8"$  ( $\phi 22\text{mm}$ )



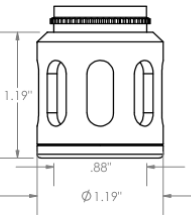
**BI**  
Bell Internal Thread\*  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



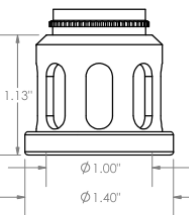
**BE**  
Bell External Thread\*  
Cutter  $\phi 7/8"$  ( $\phi 22\text{mm}$ )



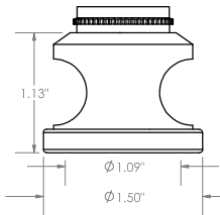
**FCA**  
Flanged Cutaway  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



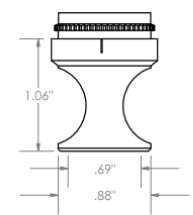
**SBI**  
Slotted Bell Internal Thread\*  
Cutter  $\phi 3/4"$  ( $\phi 19\text{mm}$ )



**SBE**  
Slotted Bell External Thread\*  
Cutter  $\phi 7/8"$  ( $\phi 22\text{mm}$ )



**BWE**  
Bell Wide External Thread\*  
Cutter  $\phi 1"$  ( $\phi 25\text{mm}$ )



**S-875**  
Straight 0.875 in OD  
Cutter  $\phi 5/8"$  ( $\phi 15\text{mm}$ )

\*Select foot style from table  
Continued In Next Page.

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Part Number

**WES598**

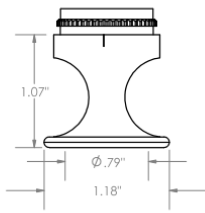
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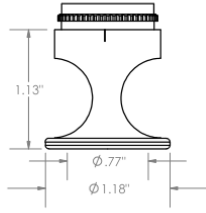
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Image 2

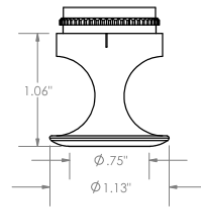
### Skirt Option (Continuation)



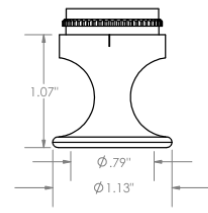
**F**  
Flanged  
Cutter  $\Phi 3/4"$  ( $\Phi 19\text{mm}$ )



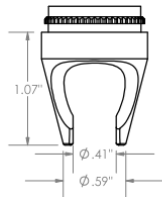
**FH**  
Flanged High  
Cutter  $\Phi 3/4"$  ( $\Phi 19\text{mm}$ )



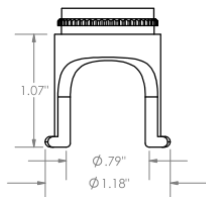
**SF**  
Spherical Flanged  
Cutter  $\Phi 3/4"$  ( $\Phi 19\text{mm}$ )



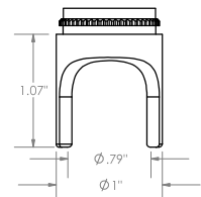
**F-1125**  
Flanged 1.125 in OD  
Cutter  $\Phi 3/4"$  ( $\Phi 19\text{mm}$ )



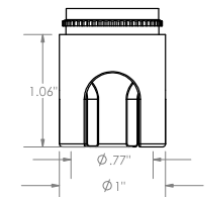
**C**  
Close Quarters  
Cutter  $\Phi 3/8"$  ( $\Phi 10\text{mm}$ )



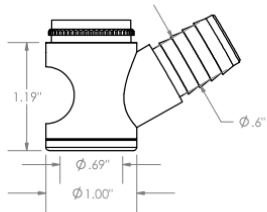
**F2L**  
Flanged 2-Leg  
Cutter  $\Phi 3/4"$  ( $\Phi 19\text{mm}$ )



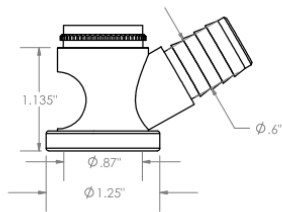
**S2L**  
2-Leg  
Cutter  $\Phi 3/4"$  ( $\Phi 19\text{mm}$ )



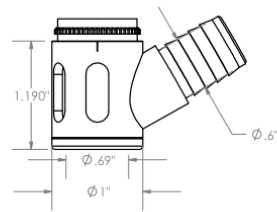
**S3L**  
3-Leg  
Cutter  $\Phi 3/4"$  ( $\Phi 19\text{mm}$ )



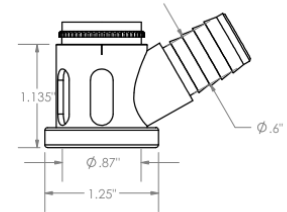
**WVI**  
Vacuum Internal Thread\*  
Cutter  $\Phi 5/8"$  ( $\Phi 15\text{mm}$ )



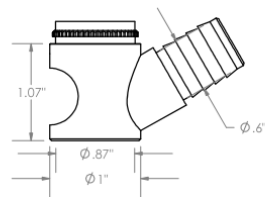
**WVE**  
Vacuum External Thread\*  
Cutter  $\Phi 3/4"$  ( $\Phi 19\text{mm}$ )



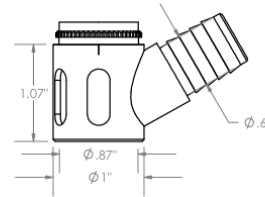
**SVI**  
Slotted Vacuum Internal Thread\*  
Cutter  $\Phi 5/8"$  ( $\Phi 15\text{mm}$ )



**SVE**  
Slotted Vacuum External Thread\*  
Cutter  $\Phi 3/4"$  ( $\Phi 19\text{mm}$ )



**WVS**  
Vacuum Straight  
Cutter  $\Phi 3/4"$  ( $\Phi 19\text{mm}$ )



**SVS**  
Slotted Vacuum Straight  
Cutter  $\Phi 3/4"$  ( $\Phi 19\text{mm}$ )

\*Select foot style from table

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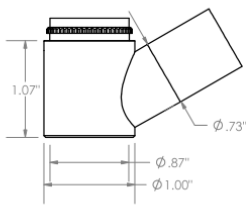
Part Number

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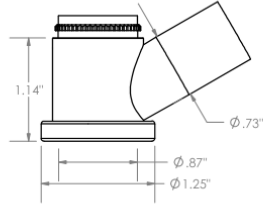
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Image 3

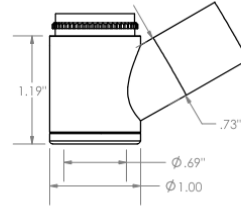
### Skirt Option



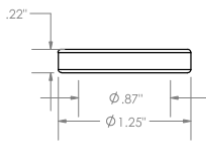
**VS**  
Vacuum Straight  
Cutter  $\Phi 3/4"$  ( $\Phi 19\text{mm}$ )



**VE**  
Vacuum External Thread\*  
Cutter  $\Phi 3/4"$  ( $\Phi 19\text{mm}$ )

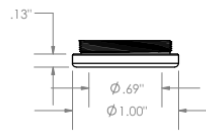


**VI**  
Vacuum Internal Thread\*  
Cutter  $\Phi 5/8"$  ( $\Phi 15\text{mm}$ )



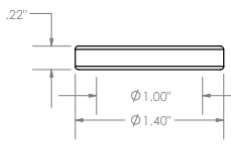
**Foot Style For External Thread**

| Part Number | Material |
|-------------|----------|
| 59631-N     | Nylon    |
| 59631-S     | Steel    |
| 59631-P     | Phenolic |



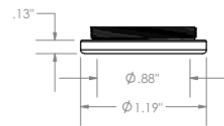
**Foot Style For Internal Thread**

| Part Number | Material |
|-------------|----------|
| 59620-N     | Nylon    |
| 59620-S     | Steel    |
| 59620-P     | Phenolic |



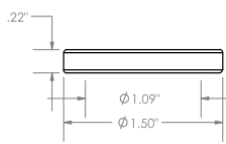
**Foot Style For Bell External Thread**

| Part Number | Material |
|-------------|----------|
| 59641-N     | Nylon    |
| 59641-S     | Steel    |
| 59641-P     | Phenolic |



**Foot Style For Bell Internal Thread**

| Part Number | Material |
|-------------|----------|
| 59640-N     | Nylon    |
| 59640-S     | Steel    |
| 59640-P     | Phenolic |



**Foot Style For Bell Wide External Thread**

| Part Number | Material |
|-------------|----------|
| 59651-N     | Nylon    |
| 59651-S     | Steel    |
| 59651-P     | Phenolic |

\*Select foot style from table

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Image 4