

## DATASHEET

PART NUMBER

### WES599-6-WVIP-TF

**Wescon 599 Stainless Steel Microstop - M6x1 -  
15 mm Cutter Capacity - Vacuum Internal  
Thread Skirt - Phenolic Foot**

10 DEGREE PIVOTING SHAFT (SWIVEL SHAFT) / HIGH  
SPEED HEAVY DUTY STAINLESS STEEL

WEBSITE

<https://www.wesconusa.com/products/WES599-6-WVIP-TF>



\* The image represents the general look of the series. Actual product may vary based on options selected.

## SPECIFICATIONS

Measurement Type	Metric
Bearing Rating	10,000 rpm
Bearing Type	Dual Ball Bearings
Heavy Duty Thrust Bearing	Yes
Incremental Adjustment	0.013 mm
Shaft Travel	7.60 mm
Dust Seal	Integrated Dust Seal
Cutter Thread	M6x1
Shaft	Tri-Flat - Pivoting / Swivel Shaft
Shaft Diameter	6.35 mm
Cutter Capacity	15 mm
Skirt	Vacuum Internal Thread
Skirt Description	25.4 mm OD 15 mm Cutter Capacity
Foot	Phenolic
Solid Stop	Yes
Material	Stainless Steel
Vacuum Adapter	Yes

Country of Origin

USA

### ADDITIONAL IMAGES AND DRAWINGS

**WES599 Series Microstop**



**Part Number**  
WES599-X-XX-XX

- Shaft Option
- Foot Style
- Skirt Option\*
- Cutter Thread

Incremental Adjustment: 0.0005 in  
 Shaft Travel: 0.300 in  
 Material: Stainless Steel

Bearing Rating: 10,000 rpm  
 Bearing Type: Dual Ball-Bearings  
 Dust Seal: Integrated Dust Seal  
 Heavy Duty Thrust Bearing: Yes  
 Solid Stop: Yes

Code	Cutter Thread
(Blank)	1/4-28
6	M6x1
8	M8x1

  

Code	Foot Style
N	Nylon
S	Steel
P	Phenolic

  

Code	Shaft Option
(Blank)	Round Swivel Shaft
QC	Quick Change Swivel Shaft
TF	Tri Flat Swivel Shaft



5°      5°

3.96in Ref.

(Shaft Option)

(Skirt Option)

Ø 1.00in

\*For Skirt options see next page and website.

		Part Number	<b>WES599</b>
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Revision 04	All dimensions are in inches	Information in this drawing is provided for reference only	

Image 1

### Skirt Option



Continued In Next Page.

Revision 04

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Part Number

**WES599**

Wescon 599 Microstop

Image 2

### Skirt Option (Continuation)



Part Number

**WES599**

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Wescon 599 Microstop

Revision 04

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Image 3

**Foot Style  
For External Thread**



Part Number	Material
59631-N	Nylon
59631-S	Steel
59631-P	Phenolic

**Foot Style  
For Internal Thread**



Part Number	Material
59620-N	Nylon
59620-S	Steel
59620-P	Phenolic

**Foot Style  
For Bell External Thread**



Part Number	Material
59641-N	Nylon
59641-S	Steel
59641-P	Phenolic

**Foot Style  
For Bell Internal Thread**



Part Number	Material
59640-N	Nylon
59640-S	Steel
59640-P	Phenolic

**Foot Style  
For Bell Wide External Thread**



Part Number	Material
59651-N	Nylon
59651-S	Steel
59651-P	Phenolic



Part Number **WES599**

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Wescon 599 Microstop

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Image 4