Wescon Industries Inc.
601 Century Plaza Dr, Houston, TX 77073
www.wesconusa.com

DATASHEET

PART NUMBER

WESKIT018

Microstop and Cutters Kit for GM & Tesla Structural Countersinking

WES596 microstop with Nylon footpiece and 9 HSS countersink cutters

WEBSITE

https://www.wesconusa.com/products/WESKIT018

KIT CONTENTS (12 ITEMS)

Part Number	Description	Qty
WES596-IN	Wescon 596 Microstop - 1/4-28 - 5/8" Cutter Capacity - Internal Nylon Foot	1
59604-SCA	Straight cutaway skirt for WES596 microstop	1
W415003C	HSS 3/32" Countersink Cutter, 100° 1/2" Body	1
W415002Z	HSS 1/8" Countersink Cutter, 100° 1/2" Body	1
W4150030	HSS 5/32" Countersink Cutter, 100° 1/2" Body	1
W4150032	HSS 1/4" Countersink Cutter, 100° 1/2" Body	1
W4150031	HSS 3/16" Countersink Cutter, 100° 1/2" Body	1
W4150036	HSS #10 Countersink Cutter, 100° 1/2" Body	1
W4150034	HSS #30 Countersink Cutter, 100° 1/2" Body	1
W4150035	HSS #21 Countersink Cutter, 100° 1/2" Body	1
W4150033	HSS #40 Countersink Cutter, 100° 1/2" Body	1
WESKITBOX1	Wescon Kit Case, Type 1	1

1x WES596 microstop with Nylon footpiece (5/8" cutter capacity)
1x 59604-SCA straight cutaway skirt interchangeable with WES596 microstop body
9x W415 cutters with 1/2" body, 100°, HSS, and 1/4"-28 thread
Pilot sizes: 3/32", 1/8", 5/32", 3/16", 1/4", #10, #21, #30, #40

The **WESKIT018 Collision Repair Countersinking Kit** is made for auto body workshops that perform structural/ collision repairs on GM & Tesla vehicles. This kit allows a technician to countersink holes in aluminum structures - ensuring that OEM approved countersunk rivets sit flush to the surface.

This kit includes:
- **1x WES596 high speed, heavy duty microstop**: 5/8" cutter capacity, with a nylon footpiece that protects worksurfaces from marring or scratches when in contact. The unit has a standard 1/4"-28 thread.
- **1x 59604-SCA straight cutaway skirt**: An interchangeable "half-moon" skirt that allows the microstop to countersink close to an edge; use when WES596's preinstalled skirt cannot make full contact with the structure's edges.

Subject to change without notice
© Copyright Wescon Industries Inc

- **9x W415 high-speed steel (HSS) cutters**: 100° cutting angle, 1/2" body diameter, and a 1/4"-28 thread that fits in the WES596 microstop; pilot sizes available are: #40, #30, #21, #10, 3/32", 1/8", 5/32", 3/16", and 1/4".

Made in USA

Notes: Our kit has same size cutters and suitable microstop as drop-in replacement for GM P/N: *ATI590CSKGM*, and GAT P/N: *GAT-MS-1000*

Subject to change without notice
© Copyright Wescon Industries Inc