Wescon Industries Inc.
601 Century Plaza Dr, Houston, TX 77073
www.wesconusa.com

# DATASHEET

PART NUMBER

# WESSF-32-8-M310

## Wescon WESSF Slip/Fixed Renewable Drill Bushing - OD 1/2" - Length 1/2" - Size 3.10 mm

Slip/fixed renewable drill bushings, Type SF, also known as slip fit bushings for egg cup drill guides. Hardened steel, 5/16, 1/2 and 3/4 in OD, 1/2 to 1 in long, wire gauge, fractional and decimal ID sizes.

WEBSITE

https://www.wesconusa.com/products/WESSF-32-8-M310



* The image represents the general look of the series. Actual product may vary based on options selected.

Slip/fixed renewable drill bushings, Type SF, also known as slip fit bushings for egg cup drill guides. Hardened steel, 5/16, 1/2 and 3/4 in OD, 1/2 to 1 in long, wire gauge, fractional and decimal ID sizes.

Wescon WESSF slip/fixed renewable drill bushings are Type SF bushings, the kind aircraft mechanics know as slip fit bushings for egg cup drill guides. The bushing slips into a press fit liner and is held by a lock screw or clamp, so a worn bushing or a size change takes seconds without disturbing the guide or the jig. They are made for high volume production drilling where bushings wear out before the job is done, and for drill then ream or tap sequences in the same hole.

Each bushing is hardened steel for wear resistance and holds tight tolerance on the drill. Sizes cover wire gauge, fractional and decimal drill diameters in 5/16, 1/2 and 3/4 in outside diameters, 1/2 to 1 in long. Use them with Wescon egg cup and tri-pod drill guides, slip/fixed renewable bushing guides and drill bars.

## SPECIFICATIONS

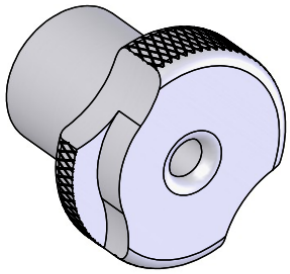
| | |
|---|---|
| **Measurement Type** | Metric |
| **Size (ID)** | 3.10 mm |
| **Body Diameter (OD)** | 1/2" |
| **Length** | 1/2" |
| **ANSI B94.33 Designation** | SF-32-8-M310 |
| **Country of Origin** | USA |



Subject to change without notice
© Copyright Wescon Industries Inc

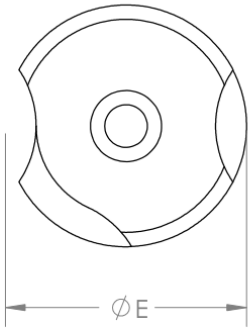
## ADDITIONAL IMAGES AND DRAWINGS

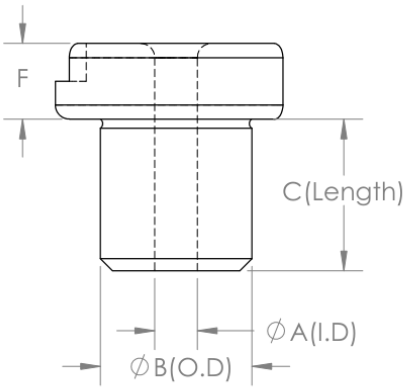
**WESSF Series SF Drill Bushing**



Order as P/N WESSF-OD-LENGTH-SIZE

See wesconusa.com for full list of available sizes and part numbers.




| Part Number | ∅A (I.D) +0.0001 to +0.0004 | ∅B(O.D) +0.00895 | C (Length) ±1/64 | ∅E ±1/64 | F ±1/64 | ANSI |
|---|---|---|---|---|---|---|
| WESSF-20-12 | 1/16 to #10 | 5/16" | 3/4" | 35/64" | 1/4" | SF-20-12 |
| WESSF-20-16 | 1/16 to #10 | 5/16" | 1" | 35/64" | 1/4" | SF-20-16 |
| WESSF-32-08 | 5/32 to 11/32 | 1/2" | 1/2" | 51/64" | 1/4" | SF-32-08 |
| WESSF-32-12 | 5/32 to 11/32 | 1/2" | 3/4" | 51/64" | 1/4" | SF-32-12 |
| WESSF-32-16 | 5/32 to 11/32 | 1/2" | 1" | 51/64" | 1/4" | SF-32-16 |
| WESSF-48-12 | 5/16 to 9/16 | 3/4" | 3/4" | 1 3/64" | 1/4" | SF-48-12 |
| WESSF-48-16 | 5/16 to 9/16 | 3/4" | 1" | 1 3/64" | 1/4" | SF-48-16 |



***Notes from our Engineering Team***

- Hardened steel construction featuring a Male Knurling for quick and easy installation. Hardness shall be 61-65Rc.
- WESSF is most effective when paired with our WES5703/WES5720 Drill Guides or WES5800 Drill Bars

| | | |
|---|---|---|
| | WESCON | Part Number WESSF |
| Do not modify, copy, distribute, or reproduce this drawing without prior written authorization. | © 2025 Wescon Industries Inc. 601 Century Plaza Dr. Houston, TX 77073, US www.wesconusa.com | Slip Fixed Type Renewable Bushings |
| Revision 00 | All dimensions are in Inches | Information in this drawing is provided for reference only |

Image 1



Subject to change without notice
© Copyright Wescon Industries Inc